MONTAGE II®

INDUSTRIAL ORNAMENTAL STEEL FENCE

Built for strength yet a penchant for beauty, Montage II is an industrial weight steel fence that delivers on both levels. *Superior welding techniques* create a profile that lends itself to landscaping design while maintaining a level of *perimeter security that is unmatched.*

PRIMARY APPLICATIONS

- *State Facilities*
- *Government Facilities*
- *Airports*
- *Water Treatment & Storage*
- *Public Housing Authorities*
- *Parks & Recreation*
- *Stadiums & Event Centers*
- *Schools & Universities*
- *Hospitals*

FENCE PRODUCTS

AMERISTARFENCE.COM | *888-333-3422*

ASSA ABLOY, the global leader in door opening solutions

AMERISTAR®

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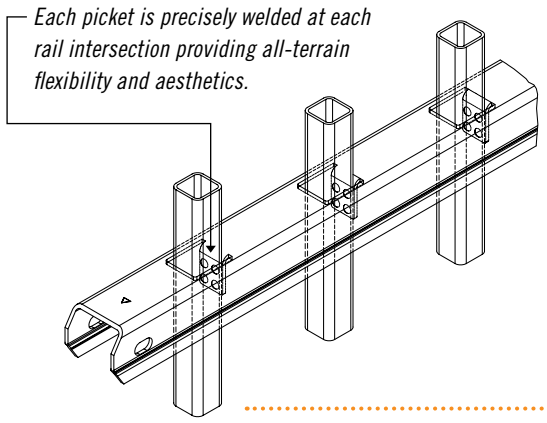
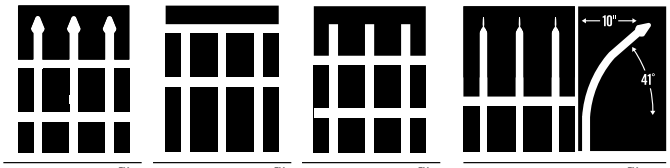
MONTAGE II®

INDUSTRIAL ORNAMENTAL STEEL FENCE

1"sq x 14ga PICKETS | 1.75" x 1.75" x 12ga RAILS | 2.5"sq x 12ga & 3"sq x 12ga POSTS



STYLE OPTIONS



PROFUSION WELDED STEEL

All Montage fence panels are fabricated using Ameristar's ProFusion welding process. This technique combines laser and fusion technology to create a virtually invisible structural connection at every picket to rail intersection. Unlike typical aluminum fence systems that are held together with unsightly screws, the ProFusion weld used with Montage promotes a "good neighbor" profile with sleek lines and no exposed picket to rail fasteners. When compared to aluminum fencing, Montage's welded steel construction is unmatched in strength and durability.

E-COAT™ PROTECTIVE FINISH

Montage galvanized steel framework is subjected to a multi-stage pre-treatment/wash *(with zinc phosphate),* followed by a duplex cathodic electrocoat system consisting of an epoxy primer, which significantly increases corrosion protection, and an acrylic topcoat, which provides the protection necessary to withstand adverse weathering effects. This process results in years of maintenance-free ownership.

20 YEAR LIMITED WARRANTY

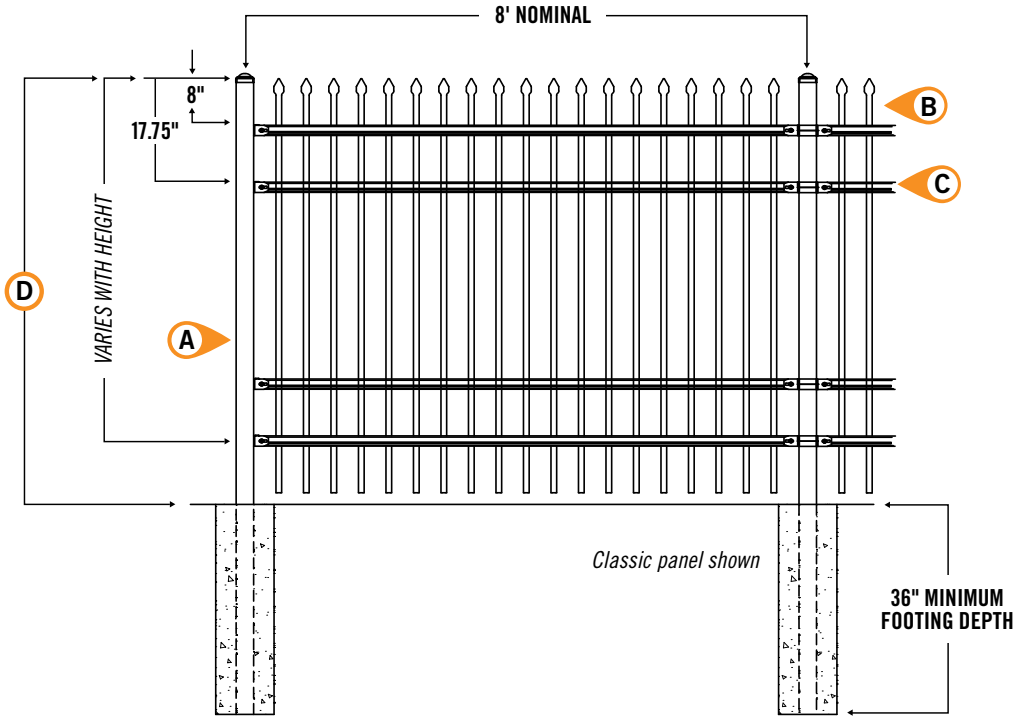
The Montage families of fencing products are manufactured from superior quality materials by skilled craftsmen with the highest standards of workmanship in the industry. Ameristar is confident in offering Montage with a 20 year limited warranty.

DOMESTIC MANUFACTURING

Ameristar is committed to providing products that are manufactured in the USA. We have made significant investments in technology, process improvement, and employee training in an effort to secure American jobs and combat inferior import products.

MONTAGE II® | 2, 3 & 4-RAIL OPTIONS | 4" AIR-SPACE

STANDARD BOTTOM & FLUSH BOTTOM OPTIONS AVAILABLE



- (A) 2.5"sq x 12ga / 3"sq x 12ga POSTS
- (B) 1"sq x 14ga PICKETS
- (C) 1.75"w x 1.75"h x 12ga RAILS
- (D) 3', 3½', 4', 4½', 5', 6', 7' & 8' PANEL HEIGHTS

Refer to construction specification & tables within this section for recommended post space by bracket type

MONTAGE II® | 2-RAIL PANELS | 4" AIR GAP

STANDARD BOTTOM | 8' PANEL LENGTH *(92.625" / 91.25" † actual width)* **| 19 / 20† PICKETS PER PANEL**

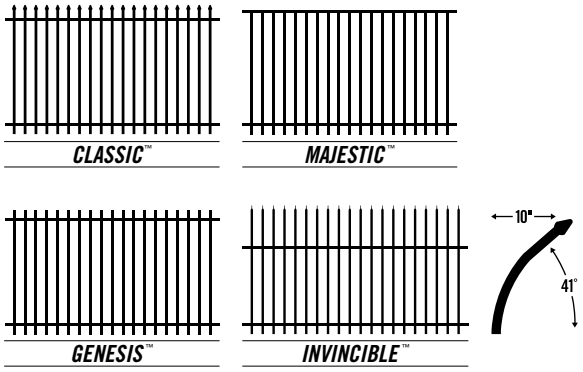
PANEL	ITEM NUMBER	WEIGHT	STOCKING
3'	2H☒⊗20348†	77 / 83† lbs	⊘
3½'	2H☒⊗20408†	85 / 92† lbs	⊘
4'	2H☒⊗20468	94 lbs	⊘
5'	2H☒⊗20588	110 lbs	⊘
6'	2H☒⊗20708	127 lbs	⊘
7'	2H☒⊗20828†	144 / 155† lbs	⊘
8'	2H☒⊗20948†	160 / 172† lbs	⊘

☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis **I** = Invincible†

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⊘ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.



MONTAGE II® | 2-RAIL PANELS | 4" AIR GAP

FLUSH BOTTOM | 8' PANEL LENGTH *(92.625" / 91.25" † actual width)* **| 19 / 20† PICKETS PER PANEL**

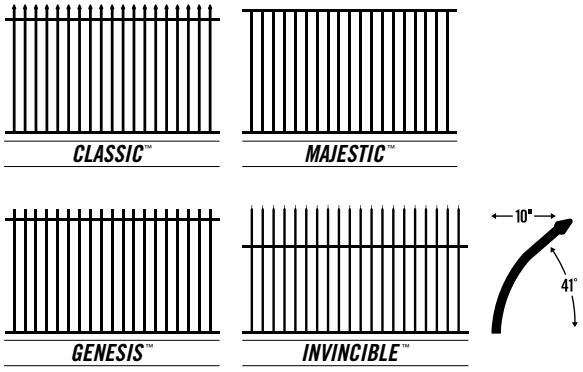
PANEL	ITEM NUMBER	WEIGHT	STOCKING
3'	2H☒⊗20348F†	77 / 83† lbs	⊘
3½'	2H☒⊗20408F†	85 / 92† lbs	⊘
4'	2H☒⊗20468F	94 lbs	⊘
5'	2H☒⊗20588F	110 lbs	⊘
6'	2H☒⊗20708F	127 lbs	⊘
7'	2H☒⊗20828F†	144 / 155† lbs	⊘
8'	2H☒⊗20948F†	160 / 172† lbs	⊘

☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis **I** = Invincible†

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⊘ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.



Effective: 01/06/15

MONTAGE II® | 3-RAIL PANELS | 4" AIR GAP

STANDARD BOTTOM | 8' PANEL LENGTH *(92.625" / 91.25"† actual width)* **| 19 / 20† PICKETS PER PANEL**

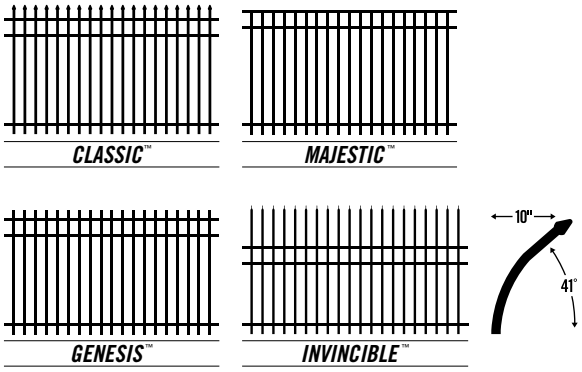
PANEL	ITEM NUMBER	WEIGHT	STOCKING
3'	2H☒⊗30348	91 lbs	⃠
3½'	2H☒⊗30408	100 lbs	⃠
4'	2H☒⊗30468	109 lbs	⃠
5'	2H☒⊗30588	126 lbs	⃠
6'	2H☒⊗30708	142 lbs	⃠
7'	2H☒⊗30828†	159 /169† lbs	⃠
8'	2H☒⊗30948†	176 /186† lbs	⃠

☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis **I** = Invincible†

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⃠ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.



MONTAGE II® | 3-RAIL PANELS | 4" AIR GAP

FLUSH BOTTOM | 8' PANEL LENGTH *(92.625" / 91.25"† actual width)* **| 19 / 20† PICKETS PER PANEL**

PANEL	ITEM NUMBER	WEIGHT	STOCKING
3'	2H☒⊗30348F	91 lbs	⃠
3½'	2H☒⊗30408F†	100 / 106† lbs	⃠
4'	2H☒⊗30468F	109 lbs	⃠
4½'	2H**M**⊗30548F*	116 lbs	⃠
5'	2H☒⊗30588F	126 lbs	⃠
6'	2H☒⊗30708F	142 lbs	⃠
7'	2H☒⊗30828F†	159 / 169† lbs	⃠
8'	2H☒⊗30948F†	176 / 186† lbs	⃠

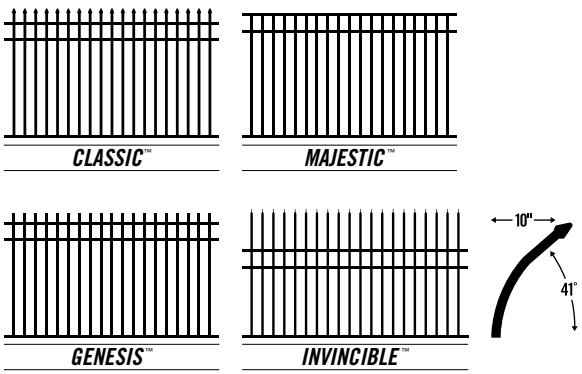
☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis **I** = Invincible†

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⃠ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

** 4½' flush bottom panels available in Majestic only*

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.



Effective: 01/06/15

MONTAGE II® | 4-RAIL PANELS | 4" AIR GAP

STANDARD BOTTOM | 8' PANEL LENGTH *(92.625" / 91.25" † actual width)* **| 19 / 20† PICKETS PER PANEL**

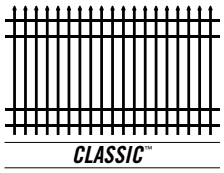
PANEL	ITEM NUMBER	WEIGHT	STOCKING
6'	2H☒⊗40708	157 lbs	⃠
7'	2H☒⊗40828†	174 / 183† lbs	⃠
8'	2H☒⊗40948†	191 / 201† lbs	⃠

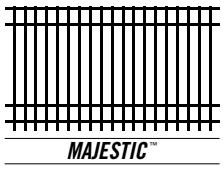
☒ = ***FENCE STYLES AVAILABLE*** | C = Classic M = Majestic G = Genesis I = Invincible†

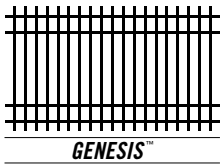
⊗ = ***COLOR OPTIONS AVAILABLE*** | B = Black N = Bronze

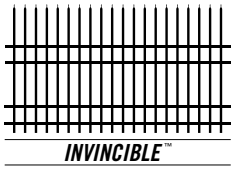
⃠ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.


CLASSIC™


MAJESTIC™


GENESIS™



INVINCIBLE™

MONTAGE II® | 4-RAIL PANELS | 4" AIR GAP

FLUSH BOTTOM | 8' PANEL LENGTH *(92.625" / 91.25" † actual width)* **| 19 / 20† PICKETS PER PANEL**

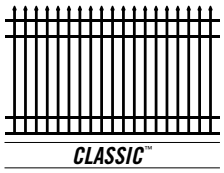
PANEL	ITEM NUMBER	WEIGHT	STOCKING
6'	2H☒⊗40708F	157 lbs	⃠
7'	2H☒⊗40828F†	174 / 183† lbs	⃠
8'	2H☒⊗40948F†	191 / 201† lbs	⃠

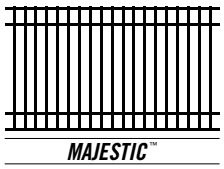
☒ = ***FENCE STYLES AVAILABLE*** | C = Classic M = Majestic G = Genesis I = Invincible†

⊗ = ***COLOR OPTIONS AVAILABLE*** | B = Black N = Bronze

⃠ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.


CLASSIC™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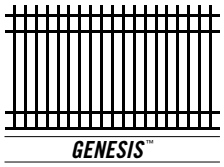
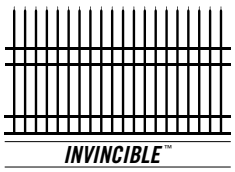
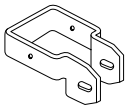

GENESIS™



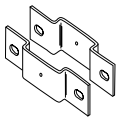
INVINCIBLE™

MONTAGE II® | BRACKETS

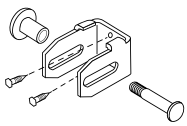
AVAILABLE IN BAG QUANTITIES ONLY



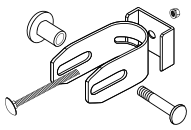
DESCRIPTION	SIZE	ITEM NUMBER	BAG QTY	BOX QTY	WEIGHT
Industrial Universal Boulevard Bracket*	2.5"	B⊗302S	2	80	.46 lbs
	3"	B⊗303S	2	60	.53 lbs
Bags packaged with: #14 x .75" self-drilling screws | .25" x 2" carriage bolts | .25" tee nuts					



Invincible Line Bracket	2.5"	B⊗319S	2	24	1.2 lbs
	3"	B⊗320S	2	30	1.2 lbs
Bags packaged with: #14 x .75" self-drilling screws | .25" x 2" carriage bolts | .25" tee nuts					



Industrial Flat Mount Bracket	n/a	B⊗301S	2	100	.42 lbs
Bags packaged with: #14 x .75" self-drilling screws | .25" x 2" carriage bolts | .25" tee nuts					



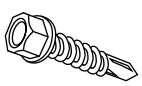
Swivel Bracket	n/a	B⊗304S	2	80	1.0 lbs
Bags packaged with: .3125" x 4" carriage bolt | .3125" flange nut | .25" x 2" carriage bolt | .25" tee nut					

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

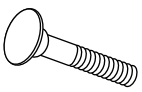
** Not for use with Invincible style panels*

MONTAGE II® | FASTENERS

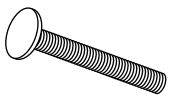
AVAILABLE IN BAG QUANTITIES ONLY



DESCRIPTION	ITEM NUMBER / BLACK	ITEM NUMBER / BRONZE	BAG QTY	WEIGHT
#14 x .75" Self-Drilling Screws	1-0004-1P-50	1-0004-2P-50	50	.6 lbs
Steel hex head self-drilling screws for attaching Montage II brackets & adornments				



.25" x 2" Carriage Bolts	HB516P	HN516P	1	.03 lbs
Steel carriage bolts for Montage II bracket installations				



Carriage Bolts	3.5" x .3125"	HB302P	HN302P	1	.082 lbs
	4" x .3125"	2-0006-1P	2-0006-2P	1	.090 lbs
Steel flat head screws for setting angle on Montage II swivel brackets					

.3125" Flange Nuts	HB300P	HN300P	1	.013 lbs
.3125" steel flange nuts for industrial swivel brackets				

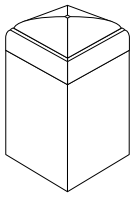
.25" Tee Nuts	B7157RP-20	N7157RP-20	20	.3 lbs

Fastener Socket	8865PFG	n/a	1	.06 lbs

One-Way Screw Remover	88246P		1	.10 lbs

Effective: 01/06/15

MONTAGE II® | STEEL SQUARE POSTS



STEEL POSTS

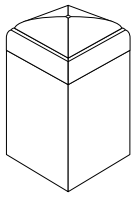
POST LENGTH	ITEM NUMBER	WEIGHT
2.5"sq. x 12ga.		
5'	P⊗25060	16 lbs
6'	P⊗25072	19 lbs
7'	P⊗25084	22 lbs
8'	P⊗25096	26 lbs
9'	P⊗25108	28 lbs
10'	P⊗25120	31 lbs
11'	P⊗25132	35 lbs
12'	P⊗25144	36 lbs
3"sq. x 12ga.		
5'	P⊗30060	20 lbs
6'	P⊗30072	24 lbs
7'	P⊗30084	30 lbs
8'	P⊗30096	34 lbs
9'	P⊗30108	39 lbs
10'	P⊗30120	43 lbs
11'	P⊗30132	47 lbs
12'	P⊗30144	51 lbs
4"sq. x 11ga.		
6'	P⊗40072	39 lbs
7'	P⊗40084	47 lbs
8'	P⊗40096	54 lbs
9'	P⊗40108	61 lbs
10'	P⊗40120	67 lbs
11'	P⊗40132	74 lbs
12'	P⊗40144	81 lbs
6"sq. x .1875" wall		
7'	P⊗60084	102 lbs
8'	P⊗60096	116 lbs
9'	P⊗60108	131 lbs
10'	P⊗60120	145 lbs
11'	P⊗ 60132	160 lbs
12'	P⊗60144	174 lbs
8"sq. x .25" wall		
9'	P⊗80108	233 lbs
10'	P⊗80120	259 lbs
11'	P⊗80132	285 lbs
12'	P⊗80144	311 lbs

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

NOTE: In locations subject to freezing temperatures, where posts are grouted into core-drilled holes, a .25" diameter hole should be drilled into the post approximately .5" above the elevation to allow for drainage of ground water build-up. The drilled hole must be wiped clean and be dry prior to applying Ameristar zinc primer and color finish.

Effective: 01/06/15

MONTAGE II® | STEEL PLATED SQUARE POSTS



STEEL POSTS

	POST LENGTH	PLATE SIZE	ITEM NUMBER	WEIGHT
2½"sq. x 12ga.	4'	5" sq. x .25" / .5625" holes (8833G)	P⊗25048P	16 lbs
	5'	5" sq. x .25" / .5625" holes (8833G)	P⊗25060P	19 lbs
	6'	5" sq. x .25" / .5625" holes (8833G)	P⊗25072P	22 lbs
	7'	5" sq. x .25" / .5625" holes (8833G)	P⊗25084P	26 lbs
	8'	5" sq. x .25" / .5625" holes (8833G)	P⊗25096P	28 lbs
	9'	5" sq. x .25" / .5625" holes (8833G)	P⊗25108P	31 lbs
3"sq. x 12ga.	4'	6" sq. x .25" / .5625" holes (5003G)	P⊗30048P	20 lbs
	5'	6" sq. x .25" / .5625" holes (5003G)	P⊗30060P	24 lbs
	6'	6" sq. x .25" / .5625" holes (5003G)	P⊗30072P	30 lbs
	7'	6" sq. x .25" / .5625" holes (5003G)	P⊗30084P	34 lbs
	8'	6" sq. x .25" / .5625" holes (5003G)	P⊗30096P	39 lbs
	9'	6" sq. x .25" / .5625" holes (5003G)	P⊗30108P	43 lbs
4"sq. x 11ga.	4'	8" sq. x .375" / .5625" holes (8876G)	P⊗40048P	33 lbs
	5'	8" sq. x .375" / .5625" holes (8876G)	P⊗40060P	39 lbs
	6'	8" sq. x .375" / .5625" holes (8876G)	P⊗40072P	47 lbs
	7'	8" sq. x .375" / .5625" holes (8876G)	P⊗40084P	54 lbs
	8'	8" sq. x .375" / .5625" holes (8876G)	P⊗40096P	61 lbs
	9'	8" sq. x .375" / .5625" holes (8876G)	P⊗40108P	67 lbs

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

NOTE: Plated posts used with Majestic may require an additional 1" longer than the panel or gate height, depending on the grade elevation.

MONTAGE II® | FINIALS & ADORNMENTS

FINIALS & PICKET PLUGS FOR GENESIS PANELS ONLY

QUAD FLARE	TRIAD	ROYALTY
1" / .5 lbs	1" /.5 lbs	1" / .26 lbs
A⊗512	A⊗514	A⊗526

1" PRESS FIT PICKET FINIALS

» **19 finals required per panel**

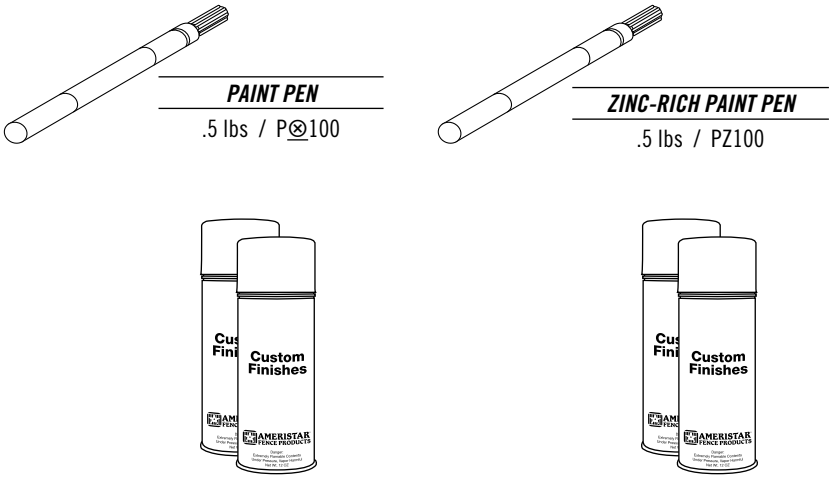
⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

NOTE: Picket plugs are available in bag quantities only / 20 plugs per bag: Item number 8450P-20

MONTAGE II® | CUSTOM FINISHES

WARRANTY ON CUT COMPONENTS VOID WITHOUT PROPER TOUCH-UP APPLICATION*

**For details & the guidelines for the proper 3-step process, see Ameristar's Sales Policy in the catalog guide*



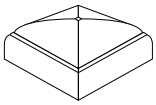
PAINT PEN	ZINC-RICH PAINT PEN
.5 lbs / P⊗100	.5 lbs / PZ100

SPRAY PAINT	ZINC-RICH PRIMER
1.1 lbs / F⊗100	1.1 lbs / FZ100

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

Effective: 01/06/15

MONTAGE II® | POST CAPS



STANDARD FLAT CAP
Steel

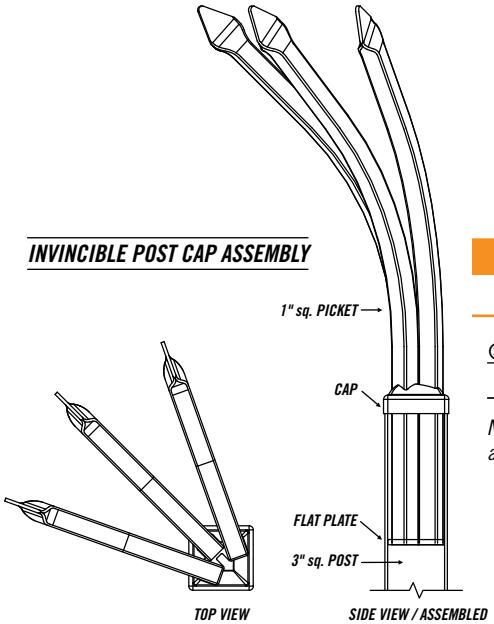
CAP SIZE	ITEM NUMBER	WEIGHT
2.5"sq.	A⊗507	.3 lbs
3"sq.	A⊗508	.3 lbs
4"sq.	A⊗509	.4 lbs
6"sq.	A⊗515	.8 lbs
8"sq.	A⊗801	2 lbs

BALL CAP
Aluminum

CAP SIZE	ITEM NUMBER	WEIGHT
2.5"sq.	A⊗513	.7 lbs
3"sq.	A⊗516	.8 lbs
4"sq.	A⊗517	2 lbs
6"sq.	A⊗521	8 lbs

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

INVINCIBLE POST CAP ASSEMBLY



CAP SIZE	ITEM NUMBER	WEIGHT
3"sq.	2RI⊗100	8.2 lbs

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

NOTE: Assembled kit fits over 3" sq. post / Three curved pickets radiate at equal angles to cover the space above the corner post.

MONTAGE II® | CONSTRUCTION SPECIFICATION 32 31 19

HEAVY INDUSTRIAL STEEL ORNAMENTAL FENCE SYSTEM – FUSION WELDED & RACKABLE

PART 1 - GENERAL

1.01 WORK INCLUDED

The contractor shall provide all labor, materials and appurtenances necessary for installation of the welded ornamental steel fence system defined herein at *(specify project site).*

1.02 RELATED WORK

Section __ __ __ - Earthwork
Section __ __ __ - Concrete

1.03 SYSTEM DESCRIPTION

The manufacturer shall supply a total fence system of Montage II® Welded and Rackable *(ATF – All Terrain Flexibility)* Ornamental Steel *(specify Invincible™, Classic™, Majestic™, or Genesis™)* design. The system shall include all components *(i.e., panels, posts, gates and hardware)* required.

1.04 QUALITY ASSURANCE

The contractor shall provide laborers and supervisors who are thoroughly familiar with the type of construction involved and materials and techniques specified.

1.05 REFERENCES

- **ASTM A653/A653M** – Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process
- **ASTM B117** – Practice for Operating Salt-Spray (Fog) Apparatus
- **ASTM D523** – Test Method for Specular Gloss
- **ASTM D714** – Test Method for Evaluating Degree of Blistering in Paint
- **ASTM D822** – Practice for Conducting Tests on Paint and Related Coatings and Materials using Filtered Open-Flame Carbon-Arc Light and Water Exposure Apparatus
- **ASTM D1654** – Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
- **ASTM D2244** – Test Method for Calculation of Color Differences from Instrumentally Measured Color Coordinates
- **ASTM D2794** – Test Method for Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact)
- **ASTM D3359** – Test Method for Measuring Adhesion by Tape Test
- **ASTM F2408** – Ornamental Fences Employing Galvanized Steel Tubular Pickets

1.06 SUBMITTAL

The manufacturer's literature shall be submitted prior to installation.

1.07 PRODUCT HANDLING AND STORAGE

Upon receipt at the job site, all materials shall be checked to ensure that no damage occurred during shipping or handling. Materials shall be stored in such a manner to ensure proper ventilation and drainage, and to protect against damage, weather, vandalism and theft.

1.08 PRODUCT WARRANTY

A. All structural fence components *(i.e. rails, pickets, and posts)* shall be warranted within specified limitations, by the manufacturer for a period of 20 years from date of original purchase. Warranty shall cover any defects in material finish, including cracking, peeling, chipping, blistering or corroding.

B. Reimbursement for labor necessary to restore or replace components that have been found to be defective under the terms of manufactures warranty shall be guaranteed for five (5) years from date of original purchase.

PART 2 - MATERIALS

2.01 MANUFACTURER

The fence system shall conform to Montage II Welded and Rackable *(ATF – All Terrain Flexibility)* Ornamental Steel, *(specify Invincible, Classic, Majestic, or Genesis)* design, *(specify extended picket or flush)* bottom rail treatment, *(specify 2-Rail, 3-Rail or 4-Rail)* style manufactured by Ameristar Fence Products, Inc., in Tulsa, Oklahoma.

2.02 MATERIAL

A. Steel material for fence panels and posts shall conform to the requirements of **ASTM A653/A653M**, with a minimum yield strength of 45,000 psi (310 MPa) and a minimum zinc *(hot-dip galvanized)* coating weight of 0.90 oz/ft^2 (276 g/m^2), Coating Designation G-90.

B. Material for pickets shall be 1"sq x 14 ga. tubing. The rails shall be steel channel, 1.75" x 1.75" x .105". Picket holes in the rail shall be spaced 4.715" o.c. Fence posts and gate posts shall meet the minimum size requirements of **Table 1**.

2.03 FABRICATION

A. Pickets, rails and posts shall be pre-cut to specified lengths. Rails shall be pre-punched to accept pickets.

B. Pickets shall be inserted into the pre-punched holes in the rails and shall be aligned to standard spacing using a specially calibrated alignment fixture. The aligned pickets and rails shall be joined at each picket-to-rail intersection by Ameristar's proprietary fusion welding process, thus completing the rigid panel assembly *(Note: The process produces a virtually seamless, spatter-free good-neighbor appearance, equally attractive from either side of the panel).*

MONTAGE II® | CONSTRUCTION SPECIFICATION 32 31 19

HEAVY INDUSTRIAL STEEL ORNAMENTAL FENCE SYSTEM – FUSION WELDED & RACKABLE

C. The manufactured panels and posts shall be subjected to an in-line electrodeposition coating (E-Coat) process consisting of a multi-stage pretreatment/wash (with zinc phosphate), followed by a duplex application of an epoxy primer and an acrylic topcoat. The minimum cumulative coating thickness of epoxy and acrylic shall be 2 mils (0.058 mm). The color shall be *(specify Black or Bronze).* The coated panels and posts shall be capable of meeting the performance requirements for each quality characteristic shown in **Table 2** *(Note: The requirements in Table 2 meet or exceed the coating performance criteria of ASTM F2408).*

D. The manufactured fence system shall be capable of meeting the vertical load, horizontal load, and infill performance requirements for Industrial weight fences under **ASTM F2408**.

E. Swing gates shall be fabricated using 1.75" x 14ga Forerunner double channel rail, 2"sq. x 11ga. gate ends, and 1"sq. x 14ga. pickets. Gates that exceed 6' in width will have a 1.75"sq. x 14ga. intermediate upright. All rail and upright intersections shall be joined by welding. All picket and rail intersections shall also be joined by welding. Gusset plates will be welded at each upright to rail intersection. Cable kits will be provided for additional trussing for all gates leaves over 6'.

PART 3 - EXECUTION

3.01 PREPARATION

All new installation shall be laid out by the contractor in accordance with the construction plans.

3.02 FENCE INSTALLATION

Fence post shall be spaced according to **Table 3**, plus or minus .5". For installations that must be raked to follow sloping grades, the post spacing dimension must be measured along the grade. Fence panels shall be attached to posts with brackets supplied by the manufacturer. Posts shall be set in concrete footers having a minimum depth of 36" *(Note: In some cases, local restrictions of freezing weather conditions may require a greater depth).* The "Earthwork" and "Concrete" sections of this specification shall govern material requirements for the concrete footer. Posts setting by other methods such as plated posts or grouted core-drilled footers are permissible only if shown by engineering analysis to be sufficient in strength for the intended application.

3.03 FENCE INSTALLATION MAINTENANCE

When cutting/drilling rails or posts adhere to the following steps to seal the exposed steel surfaces; 1) Remove all metal shavings from cut area. 2) Apply zinc-rich primer to thoroughly cover cut edge and/or drilled hole; let dry. 3) Apply 2 coats of custom finish paint matching fence color. Failure to seal exposed surfaces per steps 1-3 above will negate warranty. Ameristar spray cans or paint pens shall be used to prime and finish exposed surfaces; it is recommended that paint pens be used to prevent overspray. Use of non-Ameristar parts or components will negate the manufactures' warranty.

3.04 GATE INSTALLATION

Gate posts shall be spaced according to the manufacturers' gate drawings, dependent on standard out-to-out gate leaf dimensions and gate hardware selected. Type and quantity of gate hinges shall be based on the application; weight, height, and number of gate cycles. The manufacturers' gate drawings shall identify the necessary gate hardware required for the application. Gate hardware shall be provided by the manufacturer of the gate and shall be installed per manufacturer's recommendations.

3.05 CLEANING

The contractor shall clean the jobsite of excess materials; post-hole excavations shall be scattered uniformly away from posts.

SEE REFERENCED TABLES ON THE FOLLOWING PAGE

MONTAGE II® | CONSTRUCTION SPECIFICATION 32 31 19

WELDED ORNAMENTAL STEEL FENCE PRODUCTS

TABLE 1

MINIMUM SIZES FOR MONTAGE II POSTS	
FENCE POSTS	PANEL HEIGHTS
2½" x 12 ga.	up to and including 6' height
3" x 12 ga.	over 6' and including 8' height

GATE LEAF	GATE HEIGHT		
	up to & including 4'	*over 4' to 6'*	*over 6' to 8'*
up to 4'	2½" x 12 gauge	3" x 12 gauge	3" x 12 gauge
4'1" to 6'	3" x 12 gauge	4" x 11 gauge	4" x 11 gauge
6'1" to 8'	3" x 12 gauge	4" x 11gauge	6" x 3/16" wall
8'1" to 10'	4" x 11 gauge	6" x 3/16 wall	6" x 3/16" wall
10'1" to 12'	4" x 11 gauge	6" x 3/16 wall	6" x 3/16" wall
12'1" to 14'	4" x 11 gauge	6" x 3/16 wall	6" x 3/16" wall
14'1" to 16'	6" x 3/16 wall	6" x 3/16 wall	6" x 3/16" wall

TABLE 2

COATING PERFORMANCE REQUIREMENTS		
QUALITY CHARACTERISTICS	ASTM TEST METHOD	PERFORMANCE REQUIREMENTS
ADHESION	D3359 – METHOD B	Adhesion *(retention of coating)* over 90% of test area *(tape and knife kit test).*
CORROSION RESISTANCE	B117, D714, D1654	Corrosion resistance over 1,500 hours *(scribed per D1654; failure mode is accumulation of 1/8" coating loss from scribe or medium #8 blisters)*
IMPACT RESISTANCE	D2794	Impact resistance over 60" lb. *(forward impact using 0.625" ball).*
WEATHERING RESISTANCE	D822 D2244, D523 (60° method)	Weathering resistance over 1,000 hours *(failure mode is 60% loss of gloss or color variance of more than 3 delta-E color units).*

TABLE 3

MONTAGE II POST SPACING BY BRACKET TYPE											
SPAN	Invincible / 8' nominal (91½" rail)				Classic, Genesis & Majestic / (92⅝" rail)					
POST SIZE	2½"	3"	2½"	3"	2½"	3"	2½"	3"	2½"	3"
BRACKET TYPE	Industrial Flat Mount (BB301)*		Industrial Line 2½" (BB319) / 3" (BB303)		Industrial Universal 2½" (BB302) / 3" (BB303)		Industrial Flat Mount (BB301)		Industrial Swivel (BB304)*	
POST SETTINGS ± ½" O.C.	94½"	95"	94½"	95"	96"	96½"	96"	96½"	*96"	*96½"

*When using BB304 swivel brackets on either or both ends of a panel installation, care must be taken to ensure the spacing between post and adjoining pickets meets applicable codes. This will require trimming one or both ends of the panel.

TABLE 4

MONTAGE II WIND LOADING				
FENCE HEIGHT	RAIL LENGTH	POST SIZE	WIND LOAD CAPACITY FACTOR *(PSF)*	TYPICAL WIND LOAD CAPACITY *(MPH)*
4'	6'	2½" x 12 ga.	102.3 *(PSF)*	236 *(MPH)*
		3" x 12 ga.	122.8 *(PSF)*	259 *(MPH)*
	8'	2½" x 12 ga.	77.0 *(PSF)*	205 *(MPH)*
		3" x 12 ga.	92.2 *(PSF)*	224 *(MPH)*
5'	6'	2½" x 12 ga.	65.5 *(PSF)*	189 *(MPH)*
		3" x 12 ga.	78.6 *(PSF)*	203 *(MPH)*
	8'	2½" x 12 ga.	49.3 *(PSF)*	164 *(MPH)*
		3" x 12 ga.	59.0 *(PSF)*	179 *(MPH)*
6'	6'	2½" x 12 ga.	45.5 *(PSF)*	157 *(MPH)*
		3" x 12 ga.	54.6 *(PSF)*	172 *(MPH)*
	8'	2½" x 12 ga.	34.2 *(PSF)*	136 *(MPH)*
		3" x 12 ga.	41.0 *(PSF)*	149 *(MPH)*
7'	6'	2½" x 12 ga.	33.4 *(PSF)*	135 *(MPH)*
		3" x 12 ga.	40.0 *(PSF)*	147 *(MPH)*
	8'	2½" x 12 ga.	25.0 *(PSF)*	116 *(MPH)*
		3" x 12 ga.	30.0 *(PSF)*	128 *(MPH)*
8'	6'	2½" x 12 ga.	25.6 *(PSF)*	118 *(MPH)*
		3" x 12 ga.	30.7 *(PSF)*	129 *(MPH)*
	8'	2½" x 12 ga.	19.2 *(PSF)*	102 *(MPH)*
		3" x 12 ga.	23.0 *(PSF)*	112 *(MPH)*
		4" x 11 ga.	30.6 *(PSF)*	129 *(MPH)*

MPH values shown in Table 4 are provided for information only. They are calculated using ANSI/ASCE 7-05, "American Society of Civil Engineers Minimum Design Loads for Buildings and Other Structures" Exposure Category C (open terrain with scattered obstructions having lengths generally less than 30 feet), based on post setting in 36" deep concrete footer in soil assumed to be of mid-range strength and compaction. Since specified project conditions such as jurisdictional building codes, elevation of installation, post base/footer design, soil strength, etc., may change from project to project, a structural engineering evaluation, unique to applicable requirements and conditions, should be performed. Consult your Ameristar Service Representative for an estimate on Engineering Analysis and P.E. Certification.

Effective: 01/06/15

MONTAGE II® | LIMITED WARRANTY

WELDED ORNAMENTAL FENCE

Ameristar's Montage II® welded ornamental fences are manufactured from the highest quality materials by skilled craftsmen to meet the highest standards of workmanship in the industry. Galvanized steel framework is subjected to a multi-stage pretreatment/wash *(with zinc phosphate),* followed by a duplex cathodic electro-coat system consisting of an epoxy primer, which significantly increases corrosion protection, and an acrylic liquid topcoat, which provides the protection necessary to withstand adverse weathering effects.

The electro-coated surface on all Montage II welded ornamental panels and posts are guaranteed under normal and intended usage, against cracking, peeling, chipping, blistering or corroding commencing with the original purchase date and extending according to the applications defined in the table below. Normal and intended usage does not include physical damage, abrasion, or heavy salt spray exposure to the protective coating.

THE FOLLOWING ACTS AND/OR OMISSIONS WILL VOID THE SUBJECT WARRANTY:

- Damage to the product caused by the property owner by use of landscape, gardening equipment, chemicals that may cause damage, and/or water sprinklers with high mineral content;
- Damage caused by adhesion of chicken wire, chain link mesh, welded wire, or other similar substance to the product;
- Damage caused by allowing plant life of any sort to grow directly upon or in contact with any portion of the product or sap from trees;
- Any alteration to the product itself by the property owner including any on-site cutting or welding; and/or, failure to follow any and all maintenance instructions provided by Ameristar® at the time of sale to the original purchaser even if these instructions are not forwarded to the ultimate claimant under this warranty.
- When cutting Montage II immediately seal the exposed surfaces by 1) Removing all metal shavings from the cut area 2) Applying zinc-rich primer to thoroughly cover cut edge and drilled hole and, after letting dry, 3) Applying two (2) coats of custom finish spray paint matching fence color. Failure to seal exposed surfaces per steps 1-3 above will negate warranty.
- If contractor uses non-Ameristar parts/components, this will negate the warranty.

Ameristar Montage II welded ornamental fences are also guaranteed for the same period of time against defects in workmanship or materials. Should any Montage II welded ornamental panel or post manufactured by Ameristar fail in accordance with any of the above conditions, Ameristar warrants to the original purchaser their redemption through replacement, renewal or issuance of a pro-rated credit. The choice of redemption method is solely at the discretion of Ameristar. If the pro-rated alternative is chosen, the amount will be based on the original cost of materials at the date of purchase multiplied by the appropriate time and exposure factor from the table below:

APPLICATION	LENGTH OF WARRANTY
Fence Installations 0 to 1 Mile from Salt Water Coast Line	5 YEARS
Fence Installations 1 Mile to 10 Miles from Salt Water Coast Line	10 YEARS
Fence Installations Over 10 Miles from Salt Water Coast Line	20 YEARS

Regardless of location and years in service, evidence of historical salt spray exposure shall be considered as grounds to void any warranty obligations.

Notice of failure under the conditions of this warranty shall be sent to Ameristar or its authorized representative, in writing, together with proof of purchase and shall specify the nature of the defect and when it was first observed as well as photographs of current site conditions. Should the fence be improperly installed, Ameristar shall not be responsible for guaranteed performance or appearance of the material. Neither does this guarantee apply when failure or damage is due to improper use or application, abuse or misuse, salt spray exposure (see Table and Note above), vandalism, or acts of God. Ameristar reserves the right to inspect the material to determine validity of the claim. Upon acceptance of the claim by Ameristar or its authorized representative, redemption by replacement, renewal or issuance of a pro-rated credit shall be made by Ameristar. Reimbursement for labor necessary to restore and/or replace components that have been found defective under the terms of this warranty is guaranteed to the original purchaser for a period of five (5) years from the original purchase date. Ameristar reserves the right to select the qualified company or individual to perform the labor to repair or replace the components that are deemed to be defective under the terms of this warranty.

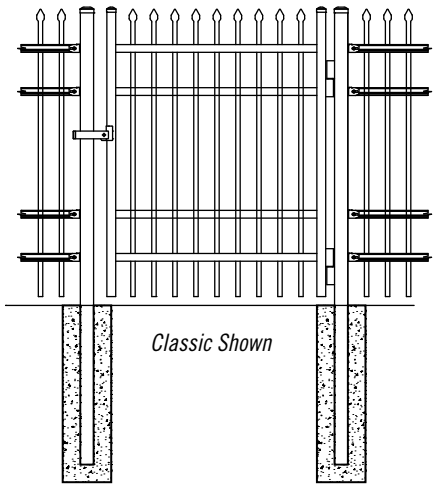
The above constitutes the complete warranty by the manufacturer. No other agreement, written or implied, is valid. Ameristar Fence Products does not authorize any other person or agent to make any other express warranties. Ameristar neither assumes nor authorizes any other person or agent to assume any other liability in connection with the Montage II welded ornamental fence system.

Effective: 01/06/15

MONTAGE II® | SINGLE SWING w/STRAIGHT PICKETS GATE SPECIFICATIONS

2"sq x 12ga STEEL GATE ENDS | 1"sq x 14ga PICKETS | 3.5' - 10' NOMINAL OPENINGS

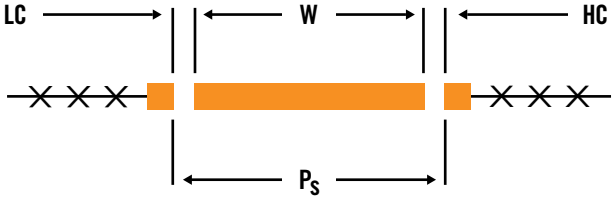
SINGLE SWING
DIMENSIONAL DRAWING



SINGLE SWING STRAIGHT PICKET
HARDWARE KITS & POST INTERSPACES

		IGBSX25 / IGBSX3 BOX HINGE KITS			HGBS-25 HGBS-3 / HGBS-4 HEAVY COMMERCIAL HINGE KITS			IGBS-4 INDUSTRIAL HINGE KITS		
OPENING	LEAF WIDTH*	HC	LC	P_S	HC	LC	P_S	HC	LC	P_S
3.5'	40.25"	2"	2"	44.25"	1.25"	3"	44.5"	1.5"	3"	44.75"
4'	49.5"	2"	2"	53.5"	1.25"	3"	53.75"	1.5"	3"	54"
5'	59"	2"	2"	63"	1.25"	3"	63.25"	1.5"	3"	63.5"
6'	68.5"	2"	2"	72.5"	1.25"	3"	72.75"	1.5"	3"	73"
7'	78"	2"	2"	82"	1.25"	3"	82.25"	1.5"	3"	82.5"
8'	96.75"	2"	2"	100.75"	1.25"	3"	101"	1.5"	3"	101.25"
9'	106.25"	2"	2"	110.25"	1.25"	3"	110.5"	1.5"	3"	110.75"
10'	115.5"	2"	2"	119.5"	1.25"	3"	119.75"	1.5"	3"	120"
11'	134.5"	2"	2"	138.5"	1.25"	3"	138.75"	1.5"	3"	139"
12'	143.75"	2"	2"	147.75"	1.25"	3"	148"	1.5"	3"	148.25"
13'	153.25"	2"	2"	157.25"	1.25"	3"	157.5"	1.5"	3"	157.75"
14'	162.75"	2"	2"	166.75"	1.25"	3"	167"	1.5"	3"	167.25"
15'	181.5"	2"	2"	185.5"	1.25"	3"	185.75"	1.5"	3"	186"
16'	191"	2"	2"	195"	1.25"	3"	195.25"	1.5"	3"	195.5"

W = width* | **HC** = hinge clearance | **LC** = latch clearance | **P_S** = gate post spacing**
** From outside to outside | ** From inside to inside*

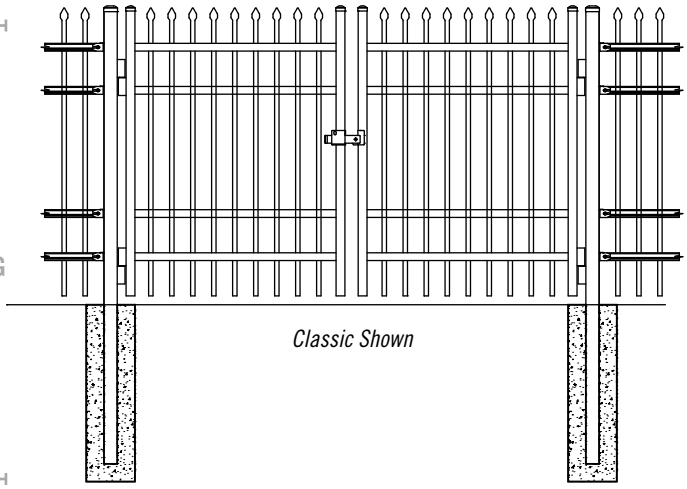


Effective: 01/06/15

MONTAGE II® | DOUBLE SWING w/STRAIGHT PICKETS GATE SPECIFICATIONS

2"sq x 12ga STEEL GATE ENDS | 1"sq x 14ga PICKETS | 7' - 32' NOMINAL OPENINGS

DOUBLE SWING
DIMENSIONAL DRAWING



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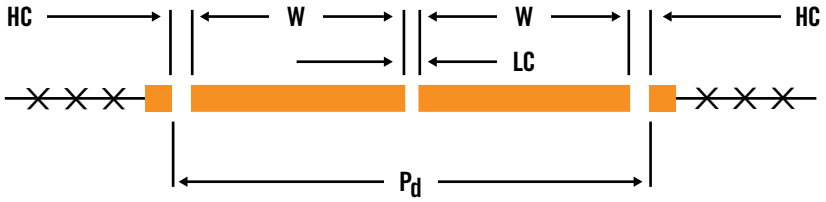
DOUBLE SWING STRAIGHT PICKET
HARDWARE KITS & POST INTERSPACES

		HGBD BOX HINGE KITS			IGBD HEAVY COMMERCIAL HINGE KITS		
OPENING	LEAF WIDTH*	HC	LC	P_d	HC	LC	P_d
7'	40.25"	1.25"	2"	85"	1.5"	2"	85.5"
8'	49.5"	1.25"	2"	103.5"	1.5"	2"	104"
10'	59"	1.25"	2"	122.5"	1.5"	2"	123"
12'	68.5"	1.25"	2"	141.5"	1.5"	2"	142"
14'	78"	1.25"	2"	160.5"	1.5"	2"	161"
16'	96.75"	1.25"	2"	198"	1.5"	2"	198.5"
18'	106.25"	1.25"	2"	217"	1.5"	2"	217.5"
20'	115.5"	1.25"	2"	235.5"	1.5"	2"	236"
21'	134.5"	1.25"	2"	273.5"	1.5"	2"	274"
24'	143.75"	1.25"	2"	292"	1.5"	2"	292.5"
26'	153.25"	1.25"	2"	311"	1.5"	2"	311.5"
28'	162.75"	1.25"	2"	330"	1.5"	2"	330.5"
30'	181.5"	1.25"	2"	367.5"	1.5"	2"	368"
32'	191"	1.25"	2"	386.5"	1.5"	2"	387"

W = width (x2)* | **HC** = hinge clearance (x2) | **LC** = latch clearance
P_d = gate post spacing**
** From outside to outside | ** From inside to inside*

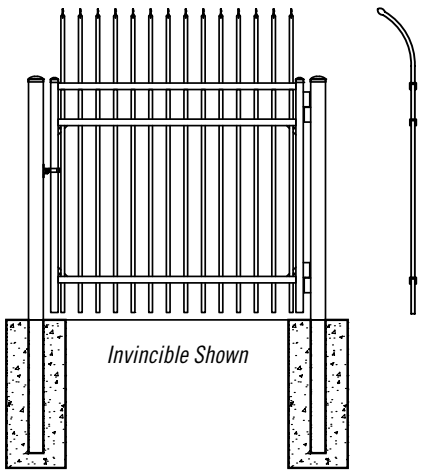


Effective: 01/06/15

MONTAGE II® | SINGLE SWING GATE w/CURVED PICKETS SPECIFICATIONS

2"sq x 12ga STEEL GATE ENDS | 1"sq x 14ga PICKETS | 3.5' - 16' NOMINAL OPENINGS

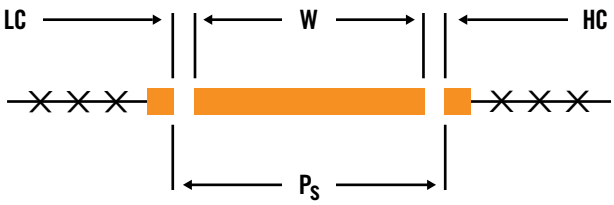
SINGLE SWING
DIMENSIONAL DRAWING



SINGLE SWING CURVED PICKET
HARDWARE KITS & POST INTERSPACES

		IGBSX25 / IGBSX3 BOX HINGE KITS			HGBS-25 HGBS-3 / HBGS-4 HEAVY COMMERCIAL HINGE KITS			IGBS-4 INDUSTRIAL HINGE KITS		
OPENING	LEAF WIDTH*	HC	LC	P_S	HC	LC	P_S	HC	LC	P_S
3.5'	40"	2"	2"	44"	1.25"	3"	44.25"	1.5"	3"	44.5"
4'	44.75"	2"	2"	48.75"	1.25"	3"	49"	1.5"	3"	49.25"
5'	58.875"	2"	2"	62.875"	1.25"	3"	63.125"	1.5"	3"	63.375"
6'	68.25"	2"	2"	72.25"	1.25"	3"	72.5"	1.5"	3"	72.75"
7'	82.375"	2"	2"	86.375"	1.25"	3"	86.625"	1.5"	3"	86.875"
8'	91.875"	2"	2"	95.875"	1.25"	3"	96.125"	1.5"	3"	96.375"
9'	106"	2"	2"	110"	1.25"	3"	110.25"	1.5"	3"	110.5"
10'	115.375"	2"	2"	119.375"	1.25"	3"	119.625"	1.5"	3"	119.875"
11'	129.5"	2"	2"	133.5"	1.25"	3"	133.75"	1.5"	3"	134"
12'	139"	2"	2"	143"	1.25"	3"	143.25"	1.5"	3"	143.5"
13'	153.125"	2"	2"	157.125"	1.25"	3"	157.375"	1.5"	3"	157.625"
14'	167.25"	2"	2"	171.25"	1.25"	3"	171.5"	1.5"	3"	171.75"
15'	176.75"	2"	2"	180.75"	1.25"	3"	181"	1.5"	3"	181.25"
16'	190.875"	2"	2"	194.875"	1.25"	3"	195.125"	1.5"	3"	195.375"

W = width* | **HC** = hinge clearance | **LC** = latch clearance | **P_S** = gate post spacing**
** From outside to outside | ** From inside to inside*

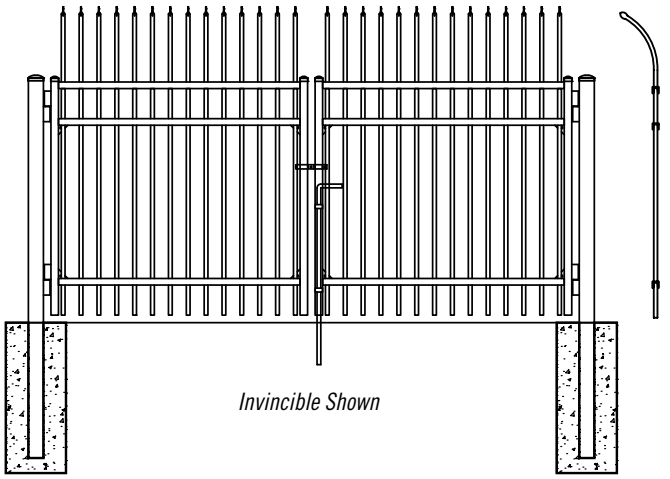


Effective: 01/06/15

MONTAGE II® | DOUBLE SWING w/CURVED PICKETS GATE SPECIFICATIONS

2"sq x 12ga STEEL GATE ENDS | 1"sq x 14ga PICKETS | 7' - 32' NOMINAL OPENINGS

DOUBLE SWING
DIMENSIONAL DRAWING

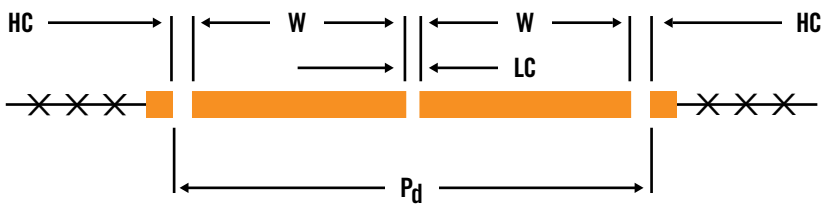


Invincible Shown

DOUBLE SWING CURVED PICKET
HARDWARE KITS & POST INTERSPACES

		HGBD BOX HINGE KITS			IGBD INDUSTRIAL HINGE KITS		
OPENING	LEAF WIDTH*	HC	LC	P_d	HC	LC	P_d
85	40"	1.25"	2"	84.5"	1.5"	2"	85"
94.5	44.75"	1.25"	2"	94"	1.5"	2"	94.5"
122.75	58.875"	1.25"	2"	122.25"	1.5"	2"	122.75"
141.5	68.25"	1.25"	2"	141"	1.5"	2"	141.5"
169.75	82.375"	1.25"	2"	169.25"	1.5"	2"	169.75"
188.75	91.875"	1.25"	2"	188.25"	1.5"	2"	188.75"
217	106"	1.25"	2"	216.5"	1.5"	2"	217"
235.75	115.375"	1.25"	2"	235.25"	1.5"	2"	235.75"
264	129.5"	1.25"	2"	263.5"	1.5"	2"	264"
283	139"	1.25"	2"	282.5"	1.5"	2"	283"
311.25	153.125"	1.25"	2"	310.75"	1.5"	2"	311.25"
339.5	167.25"	1.25"	2"	339"	1.5"	2"	339.5"
358.5	176.75"	1.25"	2"	358"	1.5"	2"	358.5"
386.75	190.875"	1.25"	2"	386.25"	1.5"	2"	386.75"

W = width (x2)* | **HC** = hinge clearance (x2) | **LC** = latch clearance
P_d = gate post spacing**
** From outside to outside | ** From inside to inside*

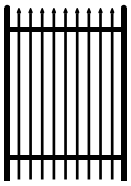


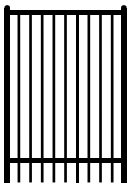
Effective: 01/06/15

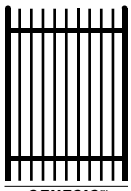
MONTAGE II® | 2-RAIL SINGLE SWING GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
3' HEIGHT	3.5'	40.25"	2H☒⊗2034-42	7	49 lbs	⊘
	4'	49.5"	2H☒⊗2034-48	9	59 lbs	⊘
	5'	59"	2H☒⊗ 2034-60	11	69 lbs	⊘
	6'	68.5"	2H☒⊗2034-72	13	80 lbs	⊘
	7'	78"	2H☒⊗2034-84	15	88 lbs	⊘
	8'	96.75"	2H☒⊗2034-96	19	98 lbs	⊘
	9'	106.25"	2H☒⊗2034-108	21	119 lbs	⊘
	10'	115.5"	2H☒⊗2034-120	23	130 lbs	⊘
	11'	134.5"	2H☒⊗2034-132	27	144 lbs	⊘
	12'	143.75"	2H☒⊗2034-144	29	155 lbs	⊘
	13'	153.25"	2H ☒⊗ 2034-156	31	165 lbs	⊘
	14'	162.75"	2H☒⊗2034-168	33	183 lbs	⊘
	15'	181.5"	2H☒⊗2034-180	37	191 lbs	⊘
	16'	191"	2H☒⊗2034-192	39	201 lbs	⊘
3½' HEIGHT	3.5'	40.25"	2H☒⊗2040-42	7	54 lbs	⊘
	4'	49.5"	2H☒⊗2040-48	9	65 lbs	⊘
	5'	59"	2H☒⊗2040-60	11	76 lbs	⊘
	6'	68.5"	2H☒⊗2040-72	13	88 lbs	⊘
	7'	78"	2H☒⊗2040-84	15	97 lbs	⊘
	8'	96.75"	2H☒⊗2040-96	19	108 lbs	⊘
	9'	106.25"	2H☒⊗2040-108	21	131 lbs	⊘
	10'	115.5"	2H☒⊗2040-120	23	143 lbs	⊘
	11'	134.5"	2H☒⊗2040-132	27	159 lbs	⊘
	12'	143.75"	2H☒⊗2040-144	29	160 lbs	⊘
	13'	153.25"	2H☒⊗2040-156	31	181 lbs	⊘
	14'	162.75"	2H☒⊗2040-168	33	200 lbs	⊘
	15'	181.5"	2H☒⊗2040-180	37	210 lbs	⊘
	16'	191"	2H☒⊗2040-192	39	221 lbs	⊘


CLASSIC™


MAJESTIC™


GENESIS™

4', 5', 6', 7' & 8' HEIGHTS CONTINUED ON NEXT PAGES

☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⊘ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

WARNING: Steel gates with EXTENDED PICKET BOTTOM exposure are NOT TO BE AUTOMATED!
This warning is in compliance with ASTM F2200 which otherwise would VIOLATE SAFETY REGULATIONS.

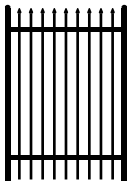
Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

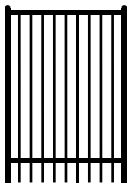
Effective: 01/06/15

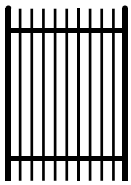
MONTAGE II® | 2-RAIL SINGLE SWING GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
4' HEIGHT	3.5'	40.25"	2H☒⊗2046-42	7	59 lbs	⃠
	4'	49.5"	2H☒⊗2046-48	9	71 lbs	⃠
	5'	59"	2H☒⊗2046-60	11	83 lbs	⃠
	6'	68.5"	2H☒⊗2046-72	13	95 lbs	⃠
	7'	78"	2H☒⊗2046-84	15	106 lbs	⃠
	8'	96.75"	2H☒⊗2046-96	19	118 lbs	⃠
	9'	106.25"	2H☒⊗2046-108	21	142 lbs	⃠
	10'	115.5"	2H☒⊗2046-120	23	154 lbs	⃠
	11'	134.5"	2H☒⊗2046-132	27	173 lbs	⃠
	12'	143.75"	2H☒⊗2046-144	29	185 lbs	⃠
	13'	153.25"	2H☒⊗2046-156	31	197 lbs	⃠
	14'	162.75"	2H☒⊗2046-168	33	217 lbs	⃠
	15'	181.5"	2H☒⊗2046-180	37	228 lbs	⃠
	16'	191"	2H☒⊗2046-192	39	240 lbs	⃠
5' HEIGHT	3.5'	40.25"	2H☒⊗2058-42	7	69 lbs	⃠
	4'	49.5"	2H☒⊗2058-48	9	83 lbs	⃠
	5'	59"	2H☒⊗2058-60	11	97 lbs	⃠
	6'	68.5"	2H☒⊗2058-72	13	110 lbs	⃠
	7'	78"	2H☒⊗2058-84	15	124 lbs	⃠
	8'	96.75"	2H☒⊗2058-96	19	138 lbs	⃠
	9'	106.25"	2H☒⊗2058-108	21	165 lbs	⃠
	10'	115.5"	2H☒⊗2058-120	23	178 lbs	⃠
	11'	134.5"	2H☒⊗2058-132	27	202 lbs	⃠
	12'	143.75"	2H☒⊗2058-144	29	216 lbs	⃠
	13'	153.25"	2H☒⊗2058-156	31	229 lbs	⃠
	14'	162.75"	2H☒⊗2058-168	33	251 lbs	⃠
	15'	181.5"	2H☒⊗2058-180	37	265 lbs	⃠
	16'	191"	2H☒⊗2058-192	39	279 lbs	⃠


CLASSIC™


MAJESTIC™


GENESIS™

6', 7' & 8' HEIGHTS CONTINUED ON NEXT PAGES

☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⃠ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

WARNING: Steel gates with EXTENDED PICKET BOTTOM exposure are NOT TO BE AUTOMATED!
This warning is in compliance with ASTM F2200 which otherwise would VIOLATE SAFETY REGULATIONS.

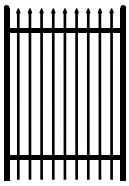
Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

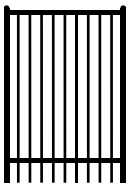
Effective: 01/06/15

MONTAGE II® | 2-RAIL SINGLE SWING GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
6' HEIGHT	3.5'	40.25"	2H☒⊗2070-42	7	80 lbs	⊘
	4'	49.5"	2H☒⊗2070-48	9	95 lbs	⊘
	5'	59"	2H☒⊗2070-60	11	111 lbs	⊘
	6'	68.5"	2H☒⊗2070-72	13	126 lbs	⊘
	7'	78"	2H☒⊗2070-84	15	141 lbs	⊘
	8'	96.75"	2H☒⊗2070-96	19	157 lbs	⊘
	9'	106.25"	2H☒⊗2070-108	21	188 lbs	⊘
	10'	115.5"	2H☒⊗2070-120	23	203 lbs	⊘
	11'	134.5"	2H☒⊗2070-132	27	231 lbs	⊘
	12'	143.75"	2H☒⊗2070-144	29	246 lbs	⊘
	13'	153.25"	2H☒⊗2070-156	31	261 lbs	⊘
	14'	162.75"	2H☒⊗2070-168	33	285 lbs	⊘
	15'	181.5"	2H☒⊗2070-180	37	302 lbs	⊘
	16'	191"	2H☒⊗2070-192	39	317 lbs	⊘
7' HEIGHT	3.5'	40.25" / 40"†	2H☒⊗2082-42	7 / 8†	90 / 101†	⊘
	4'	49.5" / 44.75"†	2H☒⊗2082-48	9	107 / 119†	⊘
	5'	59" / 58.875"†	2H☒⊗2082-60	11 / 12†	124 / 139†	⊘
	6'	68.5" / 68.25"†	2H☒⊗2082-72	13 / 14†	142 / 157†	⊘
	7'	78" / 82.375"†	2H☒⊗2082-84	15 / 17†	159 / 175†	⊘
	8'	96.75" / 91.875"†	2H☒⊗2082-96	19	176 / 195†	⊘
	9'	106.25" / 106"†	2H☒⊗2082-108	21 / 22†	211 / 232†	⊘
	10'	115.5" / 115.375"†	2H☒⊗2082-120	23 / 24†	228 / 252†	⊘
	11'	134.5" / 129.5"†	2H☒⊗2082-132	27	257 / 270†	⊘
	12'	143.75" / 139"†	2H☒⊗2082-144	29	274 / 282†	⊘
	13'	153.25" / 153.125"†	2H☒⊗2082-156	31 / 32†	292 / 308†	⊘
	14'	162.75" / 167.25"†	2H☒⊗2082-168	33 / 35†	319 / 345†	⊘
	15'	181.5" / 176.75"†	2H☒⊗2082-180	37	337 / 360†	⊘
	16'	191" / 190.875"†	2H☒⊗2082-192	39 / 40†	355 / 373†	⊘


CLASSIC™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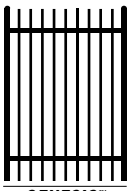
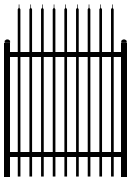

GENESIS™



INVINCIBLE™

8' HEIGHTS CONTINUED ON NEXT PAGE

☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis **I** = Invincible†

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⊘ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

WARNING: Steel gates with EXTENDED PICKET BOTTOM exposure are NOT TO BE AUTOMATED!
This warning is in compliance with ASTM F2200 which otherwise would VIOLATE SAFETY REGULATIONS.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

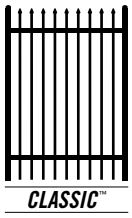
Effective: 01/06/15

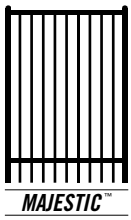
MONTAGE II® | 2-RAIL SINGLE SWING GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

8' HEIGHT

OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
3.5'	40.25" / 40"†	2H☒⊗2094-42	7 / 8†	100 / 114†	⊘
4'	49.5" / 44.75"†	2H☒⊗2094-48	9	119 / 134†	⊘
5'	59" / 58.875"†	2H☒⊗2094-60	11 / 12†	138 / 156†	⊘
6'	68.5" / 68.25"†	2H☒⊗2094-72	13 / 14†	157 / 176†	⊘
7'	78" / 82.375"†	2H☒⊗2094-84	15 / 17†	176 / 196†	⊘
8'	96.75" / 91.875"†	2H☒⊗2094-96	19	195 / 219†	⊘
9'	106.25" / 106"†	2H☒⊗2094-108	21 / 22†	234 / 261†	⊘
10'	115.5" / 115.375"†	2H☒⊗2094-120	23 / 24†	253 / 283†	⊘
11'	134.5" / 129.5"†	2H☒⊗2094-132	27	286 / 303†	⊘
12'	143.75" / 139"†	2H☒⊗2094-144	29	305 / 316†	⊘
13'	153.25" / 153.125"†	2H☒⊗2094-156	31 / 32†	324 / 346†	⊘
14'	162.75" / 167.25"†	2H☒⊗2094-168	33 / 35†	353 / 388†	⊘
15'	181.5" / 176.75"†	2H☒⊗ 2094-180	37	374 / 403†	⊘
16'	191" / 190.875"†	2H☒⊗2094-192	39 / 40†	393 / 419†	⊘


CLASSIC™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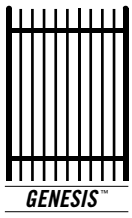
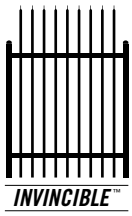

GENESIS™



INVINCIBLE™

☒ = ***FENCE STYLES AVAILABLE*** | C = Classic M = Majestic G = Genesis I = Invincible†

⊗ = ***COLOR OPTIONS AVAILABLE*** | B = Black N = Bronze

⊘ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

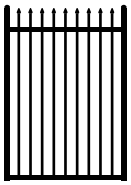
WARNING: Steel gates with EXTENDED PICKET BOTTOM exposure are NOT TO BE AUTOMATED!
This warning is in compliance with ASTM F2200 which otherwise would VIOLATE SAFETY REGULATIONS.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

MONTAGE II® | 2-RAIL SINGLE SWING GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
3' HEIGHT	3.5'	40.25"	2H☒⊗2034-42F	7	49 lbs	⊘
	4'	49.5"	2H☒⊗2034-48F	9	59 lbs	⊘
	5'	59"	2H☒⊗ 2034-60F	11	69 lbs	⊘
	6'	68.5"	2H☒⊗2034-72F	13	80 lbs	⊘
	7'	78"	2H☒⊗2034-84F	15	88 lbs	⊘
	8'	96.75"	2H☒⊗2034-96F	19	98 lbs	⊘
	9'	106.25"	2H☒⊗2034-108F	21	119 lbs	⊘
	10'	115.5"	2H☒⊗2034-120F	23	130 lbs	⊘
	11'	134.5"	2H☒⊗2034-132F	27	144 lbs	⊘
	12'	143.75"	2H☒⊗2034-144F	29	155 lbs	⊘
	13'	153.25"	2H ☒⊗ 2034-156F	31	165 lbs	⊘
	14'	162.75"	2H☒⊗2034-168F	33	183 lbs	⊘
	15'	181.5"	2H☒⊗2034-180F	37	191 lbs	⊘
	16'	191"	2H☒⊗2034-192F	39	201 lbs	⊘
3½' HEIGHT	3.5'	40.25"	2H☒⊗2040-42F	7	54 lbs	⊘
	4'	49.5"	2H☒⊗2040-48F	9	65 lbs	⊘
	5'	59"	2H☒⊗2040-60F	11	76 lbs	⊘
	6'	68.5"	2H☒⊗2040-72F	13	88 lbs	⊘
	7'	78"	2H☒⊗2040-84F	15	97 lbs	⊘
	8'	96.75"	2H☒⊗2040-96F	19	108 lbs	⊘
	9'	106.25"	2H☒⊗2040-108F	21	131 lbs	⊘
	10'	115.5"	2H☒⊗2040-120F	23	143 lbs	⊘
	11'	134.5"	2H☒⊗2040-132F	27	159 lbs	⊘
	12'	143.75"	2H☒⊗2040-144F	29	160 lbs	⊘
	13'	153.25"	2H☒⊗2040-156F	31	181 lbs	⊘
	14'	162.75"	2H☒⊗2040-168F	33	200 lbs	⊘
	15'	181.5"	2H☒⊗2040-180F	37	210 lbs	⊘
	16'	191"	2H☒⊗2040-192F	39	221 lbs	⊘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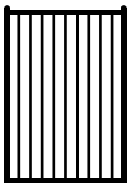
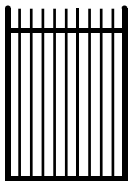

MAJESTIC™


GENESIS™

4', 5', 6', 7' & 8' HEIGHTS CONTINUED ON NEXT PAGES

☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⊘ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

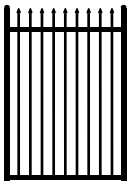
Effective: 01/06/15

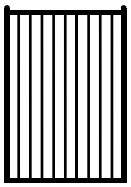
MONTAGE II® | 2-RAIL SINGLE SWING GATES

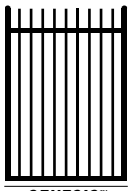
4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
4' HEIGHT	3.5'	40.25"	2H☒⊗2046-42F	7	59 lbs	⃠
	4'	49.5"	2H☒⊗2046-48F	9	71 lbs	⃠
	5'	59"	2H☒⊗2046-60F	11	83 lbs	⃠
	6'	68.5"	2H☒⊗2046-72F	13	95 lbs	⃠
	7'	78"	2H☒⊗2046-84F	15	106 lbs	⃠
	8'	96.75"	2H☒⊗2046-96F	19	118 lbs	⃠
	9'	106.25"	2H☒⊗2046-108F	21	142 lbs	⃠
	10'	115.5"	2H☒⊗2046-120F	23	154 lbs	⃠
	11'	134.5"	2H☒⊗2046-132F	27	173 lbs	⃠
	12'	143.75"	2H☒⊗2046-144F	29	185 lbs	⃠
	13'	153.25"	2H☒⊗2046-156F	31	197 lbs	⃠
	14'	162.75"	2H☒⊗2046-168F	33	217 lbs	⃠
	15'	181.5"	2H☒⊗2046-180F	37	228 lbs	⃠
	16'	191"	2H☒⊗2046-192F	39	240 lbs	⃠
5' HEIGHT	3.5'	40.25"	2H☒⊗2058-42F	7	69 lbs	⃠
	4'	49.5"	2H☒⊗2058-48F	9	83 lbs	⃠
	5'	59"	2H☒⊗2058-60F	11	97 lbs	⃠
	6'	68.5"	2H☒⊗2058-72F	13	110 lbs	⃠
	7'	78"	2H☒⊗2058-84F	15	124 lbs	⃠
	8'	96.75"	2H☒⊗2058-96F	19	138 lbs	⃠
	9'	106.25"	2H☒⊗2058-108F	21	165 lbs	⃠
	10'	115.5"	2H☒⊗2058-120F	23	178 lbs	⃠
	11'	134.5"	2H☒⊗2058-132F	27	202 lbs	⃠
	12'	143.75"	2H☒⊗2058-144F	29	216 lbs	⃠
	13'	153.25"	2H☒⊗2058-156F	31	229 lbs	⃠
	14'	162.75"	2H☒⊗2058-168F	33	251 lbs	⃠
	15'	181.5"	2H☒⊗2058-180F	37	265 lbs	⃠
	16'	191"	2H☒⊗2058-192F	39	279 lbs	⃠

6', 7' & 8' HEIGHTS CONTINUED ON NEXT PAGES


CLASSIC™


MAJESTIC™


GENESIS™

☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⃠ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

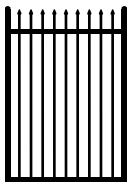
Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

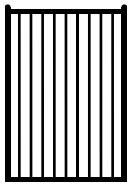
MONTAGE II® | 2-RAIL SINGLE SWING GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
6' HEIGHT	3.5'	40.25"	2H☒⊗2070-42F	7	80 lbs	⊘
	4'	49.5"	2H☒⊗2070-48F	9	95 lbs	⊘
	5'	59"	2H☒⊗2070-60F	11	111 lbs	⊘
	6'	68.5"	2H☒⊗2070-72F	13	126 lbs	⊘
	7'	78"	2H☒⊗2070-84F	15	141 lbs	⊘
	8'	96.75"	2H☒⊗2070-96F	19	157 lbs	⊘
	9'	106.25"	2H☒⊗2070-108F	21	188 lbs	⊘
	10'	115.5"	2H☒⊗2070-120F	23	203 lbs	⊘
	11'	134.5"	2H☒⊗2070-132F	27	231 lbs	⊘
	12'	143.75"	2H☒⊗2070-144F	29	246 lbs	⊘
	13'	153.25"	2H☒⊗2070-156F	31	261 lbs	⊘
	14'	162.75"	2H☒⊗2070-168F	33	285 lbs	⊘
	15'	181.5"	2H☒⊗2070-180F	37	302 lbs	⊘
	16'	191"	2H☒⊗2070-192F	39	317 lbs	⊘
7' HEIGHT	3.5'	40.25" / 40"†	2H☒⊗2082-42F	7 / 8†	90 / 101†	⊘
	4'	49.5" / 44.75"†	2H☒⊗2082-48F	9	107 / 119†	⊘
	5'	59" / 58.875"†	2H☒⊗2082-60F	11 / 12†	124 / 139†	⊘
	6'	68.5" / 68.25"†	2H☒⊗2082-72F	13 / 14†	142 / 157†	⊘
	7'	78" / 82.375"†	2H☒⊗2082-84F	15 / 17†	159 / 175†	⊘
	8'	96.75" / 91.875"†	2H☒⊗2082-96F	19	176 / 195†	⊘
	9'	106.25" / 106"†	2H☒⊗2082-108F	21 / 22†	211 / 232†	⊘
	10'	115.5" / 115.375"†	2H☒⊗2082-120F	23 / 24†	228 / 252†	⊘
	11'	134.5" / 129.5"†	2H☒⊗2082-132F	27	257 / 270†	⊘
	12'	143.75" / 139"†	2H☒⊗2082-144F	29	274 / 282†	⊘
	13'	153.25" / 153.125"†	2H☒⊗2082-156F	31 / 32†	292 / 308†	⊘
	14'	162.75" / 167.25"†	2H☒⊗2082-168F	33 / 35†	319 / 345†	⊘
	15'	181.5" / 176.75"†	2H☒⊗2082-180F	37	337 / 360†	⊘
	16'	191" / 190.875"†	2H☒⊗2082-192F	39 / 40†	355 / 373†	⊘

8' HEIGHTS CONTINUED ON NEXT PAGE


CLASSIC™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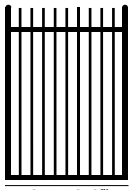
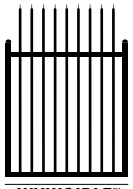
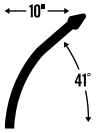

GENESIS™


INVINCIBLE™



☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis **I** = Invincible†

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⊘ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

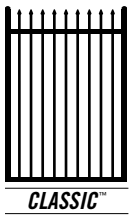
Effective: 01/06/15

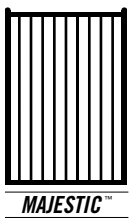
MONTAGE II® | 2-RAIL SINGLE SWING GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

8' HEIGHT

OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
3.5'	40.25" / 40"†	2H☒⊗2094-42F	7 / 8†	100 / 114†	⊘
4'	49.5" / 44.75"†	2H☒⊗2094-48F	9	119 / 134†	⊘
5'	59" / 58.875"†	2H☒⊗2094-60F	11 / 12†	138 / 156†	⊘
6'	68.5" / 68.25"†	2H☒⊗2094-72F	13 / 14†	157 / 176†	⊘
7'	78" / 82.375"†	2H☒⊗2094-84F	15 / 17†	176 / 196†	⊘
8'	96.75" / 91.875"†	2H☒⊗2094-96F	19	195 / 219†	⊘
9'	106.25" / 106"†	2H☒⊗2094-108F	21 / 22†	234 / 261†	⊘
10'	115.5" / 115.375"†	2H☒⊗2094-120F	23 / 24†	253 / 283†	⊘
11'	134.5" / 129.5"†	2H☒⊗2094-132F	27	286 / 303†	⊘
12'	143.75" / 139"†	2H☒⊗2094-144F	29	305 / 316†	⊘
13'	153.25" / 153.125"†	2H☒⊗2094-156F	31 / 32†	324 / 346†	⊘
14'	162.75" / 167.25"†	2H☒⊗2094-168F	33 / 35†	353 / 388†	⊘
15'	181.5" / 176.75"†	2H☒⊗2094-180F	37	374 / 403†	⊘
16'	191" / 190.875"†	2H☒⊗2094-192F	39 / 40†	393 / 419†	⊘


CLASSIC™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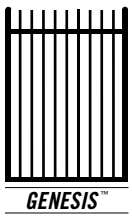
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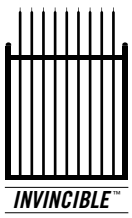
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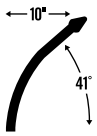


☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis **I** = Invincible†

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

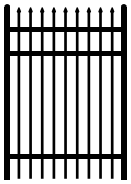
⊘ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

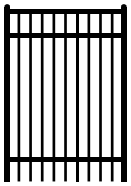
Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

MONTAGE II® | 3-RAIL SINGLE SWING GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
3' HEIGHT	3.5'	40.25"	2H☒⊗3034-42	7	65 lbs	⃠
	4'	49.5"	2H☒⊗3034-48	9	78 lbs	⃠
	5'	59"	2H☒⊗3034-60	11	104 lbs	⃠
	6'	68.5"	2H☒⊗3034-72	13	112 lbs	⃠
	7'	78"	2H☒⊗3034-84	15	117 lbs	⃠
	8'	96.75"	2H☒⊗3034-96	19	130 lbs	⃠
	9'	106.25"	2H☒⊗3034-108	21	158 lbs	⃠
	10'	115.5"	2H☒⊗3034-120	23	171 lbs	⃠
	11'	134.5"	2H☒⊗3034-132	27	191 lbs	⃠
	12'	143.75"	2H☒⊗3034-144	29	204 lbs	⃠
	13'	153.25"	2H☒⊗3034-156	31	218 lbs	⃠
	14'	162.75"	2H☒⊗3034-168	33	244 lbs	⃠
	15'	181.5"	2H☒⊗3034-180	37	254 lbs	⃠
	16'	191"	2H☒⊗3034-192	39	267 lbs	⃠
3½' HEIGHT	3.5'	40.25"	2H☒⊗3040-42	7	65 lbs	⃠
	4'	49.5"	2H☒⊗3040-48	9	78 lbs	⃠
	5'	59"	2H☒⊗3040-60	11	104 lbs	⃠
	6'	68.5"	2H☒⊗3040-72	13	112 lbs	⃠
	7'	78"	2H☒⊗3040-84	15	117 lbs	⃠
	8'	96.75"	2H☒⊗3040-96	19	130 lbs	⃠
	9'	106.25"	2H☒⊗3040-108	21	158 lbs	⃠
	10'	115.5"	2H☒⊗3040-120	23	171 lbs	⃠
	11'	134.5"	2H☒⊗3040-132	27	191 lbs	⃠
	12'	143.75"	2H☒⊗3040-144	29	204 lbs	⃠
	13'	153.25"	2H☒⊗3040-156	31	218 lbs	⃠
	14'	162.75"	2H☒⊗3040-168	33	244 lbs	⃠
	15'	181.5"	2H☒⊗3040-180	37	254 lbs	⃠
	16'	191"	2H☒⊗3040-192	39	267 lbs	⃠


CLASSIC™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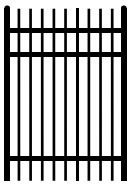

GENESIS™

4', 5', 6', 7' & 8' HEIGHTS CONTINUED ON NEXT PAGES

☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⃠ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

WARNING: Steel gates with EXTENDED PICKET BOTTOM exposure are NOT TO BE AUTOMATED!
This warning is in compliance with ASTM F2200 which otherwise would VIOLATE SAFETY REGULATIONS.

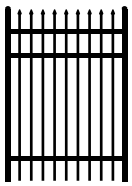
Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

Effective: 01/06/15

MONTAGE II® | 3-RAIL SINGLE SWING GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
4' HEIGHT	3.5'	40.25"	2H☒⊗3046-42	7	70 lbs	⊘
	4'	49.5"	2H☒⊗3046-48	9	84 lbs	⊘
	5'	59"	2H☒⊗3046-60	11	98 lbs	⊘
	6'	68.5"	2H☒⊗3046-72	13	112 lbs	⊘
	7'	78"	2H☒⊗3046-84	15	126 lbs	⊘
	8'	96.75"	2H☒⊗3046-96	19	140 lbs	⊘
	9'	106.25"	2H☒⊗3046-108	21	169 lbs	⊘
	10'	115.5"	2H☒⊗3046-120	23	183 lbs	⊘
	11'	134.5"	2H☒⊗3046-132	27	205 lbs	⊘
	12'	143.75"	2H☒⊗3046-144	29	219 lbs	⊘
	13'	153.25"	2H☒⊗3046-156	31	234 lbs	⊘
	14'	162.75"	2H☒⊗3046-168	33	261 lbs	⊘
	15'	181.5"	2H☒⊗3046-180	37	272 lbs	⊘
	16'	191"	2H☒⊗3046-192	39	286 lbs	⊘
5' HEIGHT	3.5'	40.25"	2H☒⊗3058-42	7	80 lbs	⊘
	4'	49.5"	2H☒⊗3058-48	9	96 lbs	⊘
	5'	59"	2H☒⊗3058-60	11	112 lbs	⊘
	6'	68.5"	2H☒⊗3058-72	13	128 lbs	⊘
	7'	78"	2H☒⊗3058-84	15	144 lbs	⊘
	8'	96.75"	2H☒⊗3058-96	19	160 lbs	⊘
	9'	106.25"	2H☒⊗3058-108	21	192 lbs	⊘
	10'	115.5"	2H☒⊗3058-120	23	208 lbs	⊘
	11'	134.5"	2H☒⊗3058-132	27	234 lbs	⊘
	12'	143.75"	2H☒⊗3058-144	29	250 lbs	⊘
	13'	153.25"	2H☒⊗3058-156	31	266 lbs	⊘
	14'	162.75"	2H☒⊗3058-168	33	295 lbs	⊘
	15'	181.5"	2H☒⊗3058-180	37	309 lbs	⊘
	16'	191"	2H☒⊗3058-192	39	325 lbs	⊘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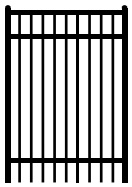
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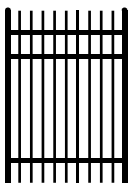

GENESIS™

6', 7' & 8' HEIGHTS CONTINUED ON NEXT PAGES

☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⊘ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

WARNING: Steel gates with EXTENDED PICKET BOTTOM exposure are NOT TO BE AUTOMATED!
This warning is in compliance with ASTM F2200 which otherwise would VIOLATE SAFETY REGULATIONS.

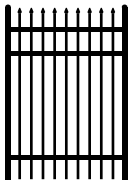
Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

Effective: 01/06/15

MONTAGE II® | 3-RAIL SINGLE SWING GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
6' HEIGHT	3.5'	40.25"	2H☒⊗3070-42	7	90 lbs	⃠
	4'	49.5"	2H☒⊗3070-48	9	108 lbs	⃠
	5'	59"	2H☒⊗3070-60	11	126 lbs	⃠
	6'	68.5"	2H☒⊗3070-72	13	143 lbs	⃠
	7'	78"	2H☒⊗3070-84	15	161 lbs	⃠
	8'	96.75"	2H☒⊗3070-96	19	179 lbs	⃠
	9'	106.25"	2H☒⊗3070-108	21	215 lbs	⃠
	10'	115.5"	2H☒⊗3070-120	23	233 lbs	⃠
	11'	134.5"	2H☒⊗3070-132	27	262 lbs	⃠
	12'	143.75"	2H☒⊗3070-144	29	280 lbs	⃠
	13'	153.25"	2H☒⊗3070-156	31	298 lbs	⃠
	14'	162.75"	2H☒⊗3070-168	33	329 lbs	⃠
	15'	181.5"	2H☒⊗3070-180	37	346 lbs	⃠
	16'	191"	2H☒⊗3070-192	39	363 lbs	⃠
7' HEIGHT	3.5'	40.25" / 40"†	2H☒⊗3082-42	7 / 8†	100 / 112†	⃠
	4'	49.5" / 44.75"†	2H☒⊗3082-48	9	120 / 133†	⃠
	5'	59" / 58.875"†	2H☒⊗3082-60	11 / 12†	139 / 156†	⃠
	6'	68.5" / 68.25"†	2H☒⊗3082-72	13 / 14†	159 / 177†	⃠
	7'	78" / 82.375"†	2H☒⊗3082-84	15 / 17†	179 / 197†	⃠
	8'	96.75" / 91.875"†	2H☒⊗3082-96	19	198 / 221†	⃠
	9'	106.25" / 106"†	2H☒⊗3082-108	21 / 22†	238 / 255†	⃠
	10'	115.5" / 115.375"†	2H☒⊗3082-120	23 / 24†	257 / 279†	⃠
	11'	134.5" / 129.5"†	2H☒⊗3082-132	27	289 / 299†	⃠
	12'	143.75" / 139"†	2H☒⊗3082-144	29	309 / 314†	⃠
	13'	153.25" / 153.125"†	2H☒⊗3082-156	31 / 32†	328 / 343†	⃠
	14'	162.75" / 167.25"†	2H☒⊗3082-168	33 / 35†	363 / 383†	⃠
	15'	181.5" / 176.75"†	2H☒⊗3082-180	37	381 / 401†	⃠
	16'	191" / 190.875"†	2H☒⊗3082-192	39 / 40†	401 / 414†	⃠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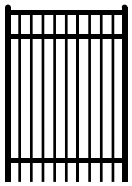
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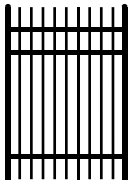
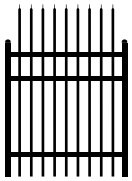

GENESIS™



INVINCIBLE™

8' HEIGHT CONTINUED ON NEXT PAGE

☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis **I** = Invincible†

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⃠ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

WARNING: Steel arched gates with EXTENDED PICKET BOTTOM exposure are NOT TO BE AUTOMATED!
This warning is in compliance with ASTM F2200 which otherwise would VIOLATE SAFETY REGULATIONS.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

Effective: 01/06/15

MONTAGE II® | 3-RAIL SINGLE SWING GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

8' HEIGHT

OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
3.5'	40.25" / 40"†	2H☒⊗3094-42	7 / 8†	110 / 125†	⃠
4'	49.5" / 44.75"†	2H☒⊗3094-48	9	132 / 147†	⃠
5'	59" / 58.875"†	2H☒⊗3094-60	11 / 12†	153 / 173†	⃠
6'	68.5" / 68.25"†	2H☒⊗3094-72	13 / 14†	175 / 196†	⃠
7'	78" / 82.375"†	2H☒⊗3094-84	15 / 17†	196 / 218†	⃠
8'	96.75" / 91.875"†	2H☒⊗3094-96	19	218 / 244†	⃠
9'	106.25" / 106"†	2H☒⊗3094-108	21 / 22†	261 / 283†	⃠
10'	115.5" / 115.375"†	2H☒⊗3094-120	23 / 24†	282 / 309†	⃠
11'	134.5" / 129.5"†	2H☒⊗3094-132	27	318 / 331†	⃠
12'	143.75" / 139"†	2H☒⊗3094-144	29	339 / 347†	⃠
13'	153.25" / 153.125"†	2H☒⊗3094-156	31 / 32†	360 / 380†	⃠
14'	162.75" / 167.25"†	2H☒⊗3094-168	33 / 35†	397 / 424†	⃠
15'	181.5" / 176.75"†	2H☒⊗3094-180	37	418 / 443†	⃠
16'	191" / 190.875"†	2H☒⊗3094-192	39 / 40†	439 / 459†	⃠

☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis **I** = Invincible†

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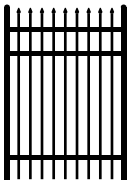
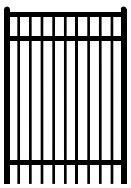

CLASSIC™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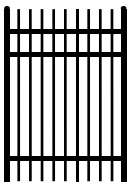
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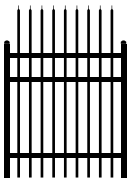


INVINCIBLE™

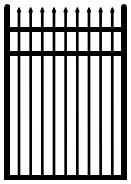
WARNING: Steel arched gates with EXTENDED PICKET BOTTOM exposure are NOT TO BE AUTOMATED!
This warning is in compliance with ASTM F2200 which otherwise would VIOLATE SAFETY REGULATIONS.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

MONTAGE II® | 3-RAIL SINGLE SWING GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
3' HEIGHT	3.5'	40.25"	2H☒⊗3034-42F	7	49 lbs	⃠
	4'	49.5"	2H☒⊗3034-48F	9	59 lbs	⃠
	5'	59"	2H☒⊗3034-60F	11	69 lbs	⃠
	6'	68.5"	2H☒⊗3034-72F	13	80 lbs	⃠
	7'	78"	2H☒⊗3034-84F	15	88 lbs	⃠
	8'	96.75"	2H☒⊗3034-96F	19	98 lbs	⃠
	9'	106.25"	2H☒⊗3034-108F	21	119 lbs	⃠
	10'	115.5"	2H☒⊗3034-120F	23	130 lbs	⃠
	11'	134.5"	2H☒⊗3034-132F	27	144 lbs	⃠
	12'	143.75"	2H☒⊗3034-144F	29	155 lbs	⃠
	13'	153.25"	2H☒⊗3034-156F	31	165 lbs	⃠
	14'	162.75"	2H☒⊗3034-168F	33	183 lbs	⃠
	15'	181.5"	2H☒⊗3034-180F	37	191 lbs	⃠
	16'	191"	2H☒⊗3034-192F	39	201 lbs	⃠
3½' HEIGHT	3.5'	40.25"	2H☒⊗3040-42F	7	65 lbs	⃠
	4'	49.5"	2H☒⊗3040-48F	9	78 lbs	⃠
	5'	59"	2H☒⊗3040-60F	11	112 lbs	⃠
	6'	68.5"	2H☒⊗3040-72F	13	104 lbs	⃠
	7'	78"	2H☒⊗3040-84F	15	117 lbs	⃠
	8'	96.75"	2H☒⊗3040-96F	19	130 lbs	⃠
	9'	106.25"	2H☒⊗3040-108F	21	158 lbs	⃠
	10'	115.5"	2H☒⊗3040-120F	23	171 lbs	⃠
	11'	134.5"	2H☒⊗3040-132F	27	191 lbs	⃠
	12'	143.75"	2H☒⊗3040-144F	29	204 lbs	⃠
	13'	153.25"	2H☒⊗3040-156F	31	218 lbs	⃠
	14'	162.75"	2H☒⊗3040-168F	33	244 lbs	⃠
	15'	181.5"	2H☒⊗3040-180F	37	254 lbs	⃠
	16'	191"	2H☒⊗3040-192F	39	267 lbs	⃠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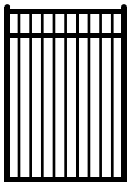
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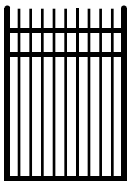
GENESIS™

4', 4½', 5', 6', 7' & 8' HEIGHTS CONTINUED ON NEXT PAGES

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⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⃠ = ***NON-STOCKED PRODUCT***
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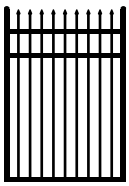
Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

MONTAGE II® | 3-RAIL SINGLE SWING GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
4' HEIGHT	3.5'	40.25"	2H☒⊗3046-42F	7	70 lbs	⃠
	4'	49.5"	2H☒⊗3046-48F	9	84 lbs	⃠
	5'	59"	2H☒⊗3046-60F	11	98 lbs	⃠
	6'	68.5"	2H☒⊗3046-72F	13	112 lbs	⃠
	7'	78"	2H☒⊗3046-84F	15	126 lbs	⃠
	8'	96.75"	2H☒⊗3046-96F	19	140 lbs	⃠
	9'	106.25"	2H☒⊗3046-108F	21	169 lbs	⃠
	10'	115.5"	2H☒⊗3046-120F	23	183 lbs	⃠
	11'	134.5"	2H☒⊗3046-132F	27	205 lbs	⃠
	12'	143.75"	2H☒⊗3046-144F	29	219 lbs	⃠
	13'	153.25"	2H☒⊗3046-156F	31	234 lbs	⃠
	14'	162.75"	2H☒⊗3046-168F	33	261 lbs	⃠
	15'	181.5"	2H☒⊗3046-180F	37	272 lbs	⃠
	16'	191"	2H☒⊗3046-192F	39	286 lbs	⃠
4½' HEIGHT	3.5'	40.25"	2H M⊗3054-42F*	7	76 lbs	⃠
	4'	49.5"	2H M⊗3054-48F*	9	91 lbs	⃠
	5'	59"	2H M⊗3054-60F*	11	102 lbs	⃠
	6'	68.5"	2H M⊗3054-72F*	13	118 lbs	⃠
	7'	78"	2H M⊗3054-84F*	15	134 lbs	⃠
	8'	96.75"	2H M⊗3054-96F*	19	150 lbs	⃠
	9'	106.25"	2H M⊗3054-108F*	21	182 lbs	⃠
	10'	115.5"	2H M⊗3054-120F*	23	198 lbs	⃠
	11'	134.5"	2H M⊗3054-132F*	27	224 lbs	⃠
	12'	143.75"	2H M⊗3054-144F*	29	240 lbs	⃠
	13'	153.25"	2H M⊗3054-156F	31	256 lbs	⃠
	14'	162.75"	2H M⊗3054-168F*	33	285 lbs	⃠
	15'	181.5"	2H M⊗3054-180F*	37	299 lbs	⃠
	16'	191"	2H M⊗3054-192F*	39	315 lbs	⃠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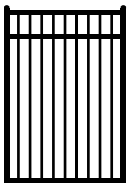
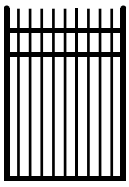

MAJESTIC™


GENESIS™

6', 7' & 8' HEIGHTS CONTINUED ON NEXT PAGES

☒ = ***FENCE STYLES AVAILABLE*** | C = Classic M = Majestic G = Genesis

⊗ = ***COLOR OPTIONS AVAILABLE*** | B = Black N = Bronze

⃠ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

** 4½' flush bottom gates available in Majestic only*

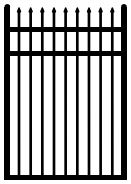
Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

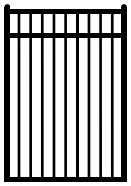
MONTAGE II® | 3-RAIL SINGLE SWING GATES

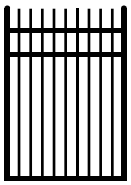
4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
5' HEIGHT	3.5'	40.25"	2H☒⊗3058-42F	7	80 lbs	⊘
	4'	49.5"	2H☒⊗3058-48F	9	96 lbs	⊘
	5'	59"	2H☒⊗3058-60F	11	112 lbs	⊘
	6'	68.5"	2H☒⊗3058-72F	13	128 lbs	⊘
	7'	78"	2H☒⊗3058-84F	15	144 lbs	⊘
	8'	96.75"	2H☒⊗3058-96F	19	160 lbs	⊘
	9'	106.25"	2H☒⊗3058-108F	21	192 lbs	⊘
	10'	115.5"	2H☒⊗3058-120F	23	208 lbs	⊘
	11'	134.5"	2H☒⊗3058-132F	27	234 lbs	⊘
	12'	143.75"	2H☒⊗3058-144F	29	250 lbs	⊘
	13'	153.25"	2H☒⊗3058-156F	31	266 lbs	⊘
	14'	162.75"	2H☒⊗3058-168F	33	295 lbs	⊘
	15'	181.5"	2H☒⊗3058-180F	37	309 lbs	⊘
	16'	191"	2H☒⊗3058-192F	39	325 lbs	⊘
6' HEIGHT	3.5'	40.25"	2H☒⊗3070-42F	7	90 lbs	⊘
	4'	49.5"	2H☒⊗3070-48F	9	108 lbs	⊘
	5'	59"	2H☒⊗3070-60F	11	126 lbs	⊘
	6'	68.5"	2H☒⊗3070-72F	13	143 lbs	⊘
	7'	78"	2H☒⊗3070-84F	15	161 lbs	⊘
	8'	96.75"	2H☒⊗3070-96F	19	179 lbs	⊘
	9'	106.25"	2H☒⊗3070-108F	21	215 lbs	⊘
	10'	115.5"	2H☒⊗3070-120F	23	233 lbs	⊘
	11'	134.5"	2H☒⊗3070-132F	27	262 lbs	⊘
	12'	143.75"	2H☒⊗3070-144F	29	280 lbs	⊘
	13'	153.25"	2H☒⊗3070-156F	31	298 lbs	⊘
	14'	162.75"	2H☒⊗3070-168F	33	329 lbs	⊘
	15'	181.5"	2H☒⊗3070-180F	37	346 lbs	⊘
	16'	191"	2H☒⊗3070-192F	39	363 lbs	⊘

7' & 8' HEIGHTS CONTINUED ON NEXT PAGES


CLASSIC™


MAJESTIC™


GENESIS™

☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⊘ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

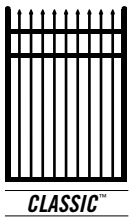
Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

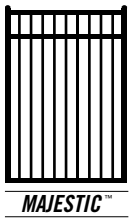
Effective: 01/06/15

MONTAGE II® | 3-RAIL SINGLE SWING GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
7' HEIGHT	3.5'	40.25" / 40"†	2H☒⊗3082-42F	7 / 8†	100 / 112†	⊘
	4'	49.5" / 44.75"†	2H☒⊗3082-48F	9	120 / 133†	⊘
	5'	59" / 58.875"†	2H☒⊗3082-60F	11 / 12†	139 / 156†	⊘
	6'	68.5" / 68.25"†	2H☒⊗3082-72F	13 / 14†	159 / 177†	⊘
	7'	78" / 82.375"†	2H☒⊗3082-84F	15 / 17†	179 / 197†	⊘
	8'	96.75" / 91.875"†	2H☒⊗3082-96F	19	198 / 221†	⊘
	9'	106.25" / 106"†	2H☒⊗3082-108F	21 / 22†	238 / 255†	⊘
	10'	115.5" / 115.375"†	2H☒⊗3082-120F	23 / 24†	257 / 279†	⊘
	11'	134.5" / 129.5"†	2H☒⊗3082-132F	27	289 / 299†	⊘
	12'	143.75" / 139"†	2H☒⊗3082-144F	29	309 / 314†	⊘
	13'	153.25" / 153.125"†	2H☒⊗3082-156F	31 / 32†	328 / 343†	⊘
	14'	162.75" / 167.25"†	2H☒⊗3082-168F	33 / 35†	363 / 383†	⊘
	15'	181.5" / 176.75"†	2H☒⊗3082-180F	37	381 / 401†	⊘
	16'	191" / 190.875"†	2H☒⊗3082-192F	39 / 40†	401 / 414†	⊘
8' HEIGHT	3.5'	40.25" / 40"†	2H☒⊗3094-42F	7 / 8†	110 / 125†	⊘
	4'	49.5" / 44.75"†	2H☒⊗3094-48F	9	132 / 147†	⊘
	5'	59" / 58.875"†	2H☒⊗3094-60F	11 / 12†	153 / 173†	⊘
	6'	68.5" / 68.25"†	2H☒⊗3094-72F	13 / 14†	175 / 196†	⊘
	7'	78" / 82.375"†	2H☒⊗3094-84F	15 / 17†	196 / 218†	⊘
	8'	96.75" / 91.875"†	2H☒⊗3094-96F	19	218 / 244†	⊘
	9'	106.25" / 106"†	2H☒⊗3094-108F	21 / 22†	261 / 283†	⊘
	10'	115.5" / 115.375"†	2H☒⊗3094-120F	23 / 24†	282 / 309†	⊘
	11'	134.5" / 129.5"†	2H☒⊗3094-132F	27	318 / 331†	⊘
	12'	143.75" / 139"†	2H☒⊗3094-144F	29	339 / 347†	⊘
	13'	153.25" / 153.125"†	2H☒⊗3094-156F	31 / 32†	360 / 380†	⊘
	14'	162.75" / 167.25"†	2H☒⊗3094-168F	33 / 35†	397 / 424†	⊘
	15'	181.5" / 176.75"†	2H☒⊗3094-180F	37	418 / 443†	⊘
	16'	191" / 190.875"†	2H☒⊗3094-192F	39 / 40†	439 / 459†	⊘


CLASSIC™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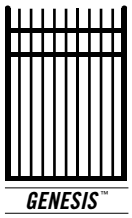
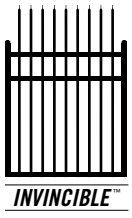
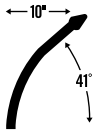

GENESIS™


INVINCIBLE™



☒ = ***FENCE STYLES AVAILABLE*** | C = Classic M = Majestic G = Genesis I = Invincible†

⊗ = ***COLOR OPTIONS AVAILABLE*** | B = Black N = Bronze

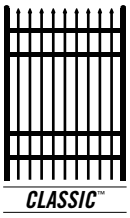
⊘ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

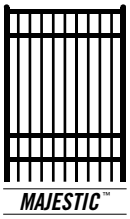
Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

MONTAGE II® | 4-RAIL SINGLE SWING GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
6' HEIGHT	3.5'	40.25"	2H☒⊗4070-42	7	100 lbs	⦸
	4'	49.5"	2H☒⊗4070-48	9	121 lbs	⦸
	5'	59"	2H☒⊗4070-60	11	141 lbs	⦸
	6'	68.5"	2H☒⊗4070-72	13	160 lbs	⦸
	7'	78"	2H☒⊗4070-84	15	181 lbs	⦸
	8'	96.75"	2H☒⊗4070-96	19	201 lbs	⦸
	9'	106.25"	2H☒⊗4070-108	21	242 lbs	⦸
	10'	115.5"	2H☒⊗4070-120	23	263 lbs	⦸
	11'	134.5"	2H☒⊗4070-132	27	293 lbs	⦸
	12'	143.75"	2H☒⊗4070-144	29	314 lbs	⦸
	13'	153.75"	2H☒⊗4070-156	31	335 lbs	⦸
	14'	162.25"	2H☒⊗4070-168	33	373 lbs	⦸
	15'	181.5"	2H☒⊗4070-180	37	390 lbs	⦸
	16'	191"	2H☒⊗4070-192	39	409 lbs	⦸
7' HEIGHT	3.5'	40.25" / 40"†	2H☒⊗4082-42	7 / 8†	110 / 123†	⦸
	4'	49.5" / 44.75"†	2H☒⊗4082-48	9	133 / 147†	⦸
	5'	59" / 58.875"†	2H☒⊗4082-60	11 / 12†	154 / 173†	⦸
	6'	68.5" / 68.25"†	2H☒⊗4082-72	13 / 14†	176 / 197†	⦸
	7'	78" / 82.375"†	2H☒⊗4082-84	15 / 17†	199 / 215†	⦸
	8'	96.75" / 91.875"†	2H☒⊗4082-96	19	220 / 247†	⦸
	9'	106.25" / 106"†	2H☒⊗4082-108	21 / 22†	265 / 288†	⦸
	10'	115.5" / 115.375"†	2H☒⊗4082-120	23 / 24†	287 / 307†	⦸
	11'	134.5" / 129.5"†	2H☒⊗4082-132	27	320 / 328†	⦸
	12'	143.75" / 139"†	2H☒⊗4082-144	29	343 / 346†	⦸
	13'	153.25" / 153.125"†	2H☒⊗4082-156	31 / 32†	365 / 378†	⦸
	14'	162.75" / 167.25"†	2H☒⊗4082-168	33 / 35†	407 / 421†	⦸
	15'	181.5" / 176.75"†	2H☒⊗4082-180	37	425 / 442†	⦸
	16'	191" / 190.875"†	2H☒⊗4082-192	39 / 40†	447 / 455†	⦸


CLASSIC™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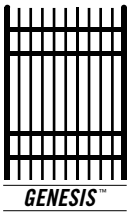
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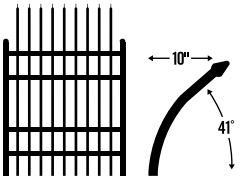


INVINCIBLE™

8' HEIGHT CONTINUED ON NEXT PAGE

☒ = ***FENCE STYLES AVAILABLE*** | C = Classic M = Majestic G = Genesis I = Invincible†

⊗ = ***COLOR OPTIONS AVAILABLE*** | B = Black N = Bronze

⦸ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

MONTAGE II® | 4-RAIL SINGLE SWING GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

8' HEIGHT

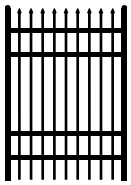
OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
3.5'	40.25" / 40"†	2H☒⊗4094-42	7 / 8†	120 / 136†	⊘
4'	49.5" / 44.75"†	2H☒⊗4094-48	9	145 / 161†	⊘
5'	59" / 58.875"†	2H☒⊗4094-60	11 / 12†	168 / 190†	⊘
6'	68.5" / 68.25"†	2H☒⊗4094-72	13 / 14†	192 / 216†	⊘
7'	78" / 82.375"†	2H☒⊗4094-84	15 / 17†	216 / 240†	⊘
8'	96.75" / 91.875"†	2H☒⊗4094-96	19	240 / 270†	⊘
9'	106.25" / 106"†	2H☒⊗4094-108	21 / 22†	288 / 306†	⊘
10'	115.5" / 115.375"†	2H☒⊗4094-120	23 / 24†	312 / 336†	⊘
11'	134.5" / 129.5"†	2H☒⊗4094-132	27	349 / 360†	⊘
12'	143.75" / 139"†	2H☒⊗4094-144	29	373 / 379†	⊘
13'	153.25" / 153.125"†	2H☒⊗4094-156	31 / 32†	395 / 415†	⊘
14'	162.75" / 167.25"†	2H☒⊗4094-168	33 / 35†	441 / 462†	⊘
15'	181.5" / 176.75"†	2H☒⊗4094-180	37	462 / 484†	⊘
16'	191" / 190.875"†	2H☒⊗4094-192	39 / 40†	485 / 500†	⊘

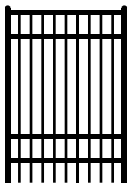
☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis **I** = Invincible†

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⊘ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.


CLASSIC™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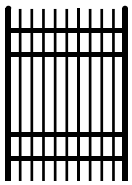
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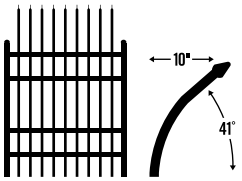


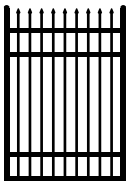
INVINCIBLE™

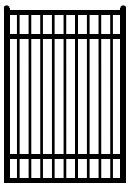
MONTAGE II® | 4-RAIL SINGLE SWING GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
6' HEIGHT	3.5'	40.25"	2H☒⊗4070-42F	7	100 lbs	⊘
	4'	49.5"	2H☒⊗4070-48F	9	121 lbs	⊘
	5'	59"	2H☒⊗4070-60F	11	141 lbs	⊘
	6'	68.5"	2H☒⊗4070-72F	13	160 lbs	⊘
	7'	78"	2H☒⊗4070-84F	15	181 lbs	⊘
	8'	96.75"	2H☒⊗4070-96F	19	201 lbs	⊘
	9'	106.25"	2H☒⊗4070-108F	21	242 lbs	⊘
	10'	115.5"	2H☒⊗4070-120F	23	263 lbs	⊘
	11'	134.5"	2H☒⊗4070-132F	27	293 lbs	⊘
	12'	143.75"	2H☒⊗4070-144F	29	314 lbs	⊘
	13'	153.25"	2H☒⊗4070-156F	31	335 lbs	⊘
	14'	162.75"	2H☒⊗4070-168F	33	373 lbs	⊘
	15'	181.5"	2H☒⊗4070-180F	37	390 lbs	⊘
	16'	191"	2H☒⊗4070-192F	39	409 lbs	⊘
7' HEIGHT	3.5'	40.25" / 40"†	2H☒⊗4082-42F	7 / 8†	110 / 123†	⊘
	4'	49.5" / 44.75"†	2H☒⊗4082-48F	9	133 / 147†	⊘
	5'	59" / 58.875"†	2H☒⊗4082-60F	11 / 12†	154 / 173†	⊘
	6'	68.5" / 68.25"†	2H☒⊗4082-72F	13 / 14†	176 / 197†	⊘
	7'	78" / 82.375"†	2H☒⊗4082-84F	15 / 17†	199 / 215†	⊘
	8'	96.75" / 91.875"†	2H☒⊗4082-96F	19	220 / 247†	⊘
	9'	106.25" / 106"†	2H☒⊗4082-108F	21 / 22†	265 / 288†	⊘
	10'	115.5" / 115.375"†	2H☒⊗4082-120F	23 / 24†	287 / 307†	⊘
	11'	134.5" / 129.5"†	2H☒⊗4082-132F	27	320 / 328†	⊘
	12'	143.75" / 139"†	2H☒⊗4082-144F	29	343 / 346†	⊘
	13'	153.25" / 153.125"†	2H☒⊗4082-156F	31 / 32†	365 / 378†	⊘
	14'	162.75" / 167.25"†	2H☒⊗4082-168F	33 / 35†	407 / 421†	⊘
	15'	181.5" / 176.75"†	2H☒⊗4082-180F	37	425 / 442†	⊘
	16'	191" / 190.875"†	2H☒⊗4082-192F	39 / 40†	447 / 455†	⊘

8' HEIGHT CONTINUED ON NEXT PAGE


CLASSIC™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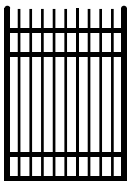
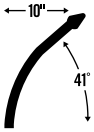

GENESIS™

INVINCIBLE™



☒ = ***FENCE STYLES AVAILABLE*** | C = Classic M = Majestic G = Genesis I = Invincible†

⊗ = ***COLOR OPTIONS AVAILABLE*** | B = Black N = Bronze

⊘ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

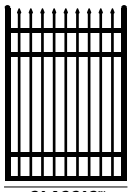
Effective: 01/06/15

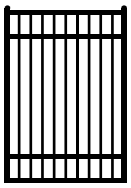
MONTAGE II® | 4-RAIL SINGLE SWING GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

8' HEIGHT

OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
3.5'	40.25" / 40"†	2H☒⊗4094-42F	7 / 8†	120 / 136†	⊘
4'	49.5" / 44.75"†	2H☒⊗4094-48F	9	145 / 161†	⊘
5'	59" / 58.875"†	2H☒⊗4094-60F	11 / 12†	168 / 190†	⊘
6'	68.5" / 68.25"†	2H☒⊗4094-72F	13 / 14†	192 / 216†	⊘
7'	78" / 82.375"†	2H☒⊗4094-84F	15 / 17†	216 / 240†	⊘
8'	96.75" / 91.875"†	2H☒⊗4094-96F	19	240 / 270†	⊘
9'	106.25" / 106"†	2H☒⊗4094-108F	21 / 22†	288 / 306†	⊘
10'	115.5" / 115.375"†	2H☒⊗4094-120F	23 / 24†	312 / 336†	⊘
11'	134.5" / 129.5"†	2H☒⊗4094-132F	27	349 / 360†	⊘
12'	143.75" / 139"†	2H☒⊗4094-144F	29	373 / 379†	⊘
13'	153.25" / 153.125"†	2H☒⊗4094-156F	31 / 32†	395 / 415†	⊘
14'	162.75" / 167.25"†	2H☒⊗4094-168F	33 / 35†	441 / 462†	⊘
15'	181.5" / 176.75"†	2H☒⊗4094-180F	37	462 / 484†	⊘
16'	191" / 190.875"†	2H☒⊗4094-192F	39 / 40†	485 / 500†	⊘


CLASSIC™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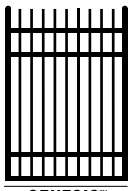
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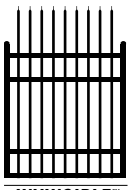
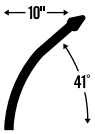

INVINCIBLE™



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⊗ = ***COLOR OPTIONS AVAILABLE*** | B = Black N = Bronze

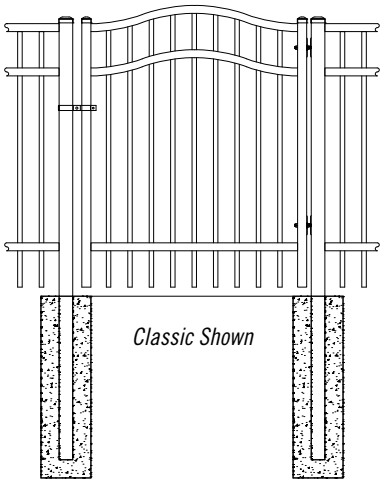
⊘ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

MONTAGE II® | SINGLE SWING STEEL ARCHED GATES

2"sq x 12ga STEEL GATE ENDS | 1.4375"w x 1.5"h x 14ga RAILS | 1"sq x 14ga PICKETS | 3.5' - 6' NOMINAL OPENINGS

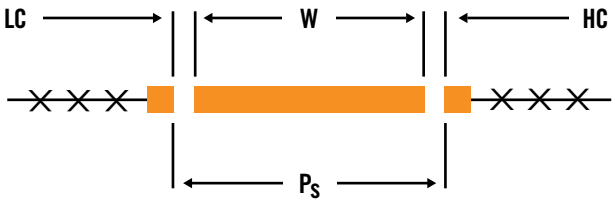
SINGLE SWING
DIMENSIONAL DRAWING



SINGLE SWING ARCHED
HARDWARE KITS & POST INTERSPACES

		IGBSX25 / 1GBSX3 BOX HINGE KITS			HGBS-25 HGBS-3 / HGBS-4 HEAVY COMMERCIAL HINGE KITS			IGBS-4 INDUSTRIAL HINGE KITS		
OPENING	LEAF WIDTH*	HC	LC	P_S	HC	LC	P_S	HC	LC	P_S
3½'	40.25"	2"	2"	44.25"	1.25"	3"	44.25"	1.5"	3"	44.75"
4'	49.5"	2"	2"	53.5"	1.25"	3"	53.75"	1.5"	3"	54"
5'	59"	2"	2"	63"	1.25"	3"	63.25"	1.5"	3"	63.5"
6'	68.5"	2"	2"	72.5"	1.25"	3"	72.75"	1.5"	3"	73"

W = width* | **HC** = hinge clearance | **LC** = latch clearance | **P_S** = gate post spacing**
** From outside to outside | ** From inside to inside*

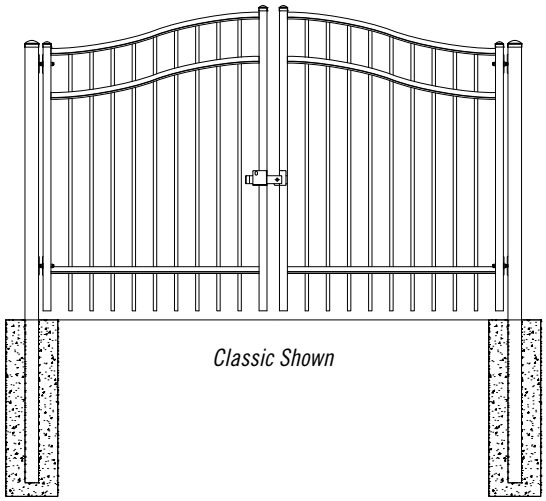


Effective: 01/06/15

MONTAGE II® | DOUBLE SWING STEEL ARCHED GATES

2"sq x 12ga STEEL GATE ENDS | 1.4375"w x 1.5"h x 14ga RAILS | 1"sq x 14ga PICKETS | 7' - 14' NOMINAL OPENINGS

DOUBLE SWING
DIMENSIONAL DRAWING

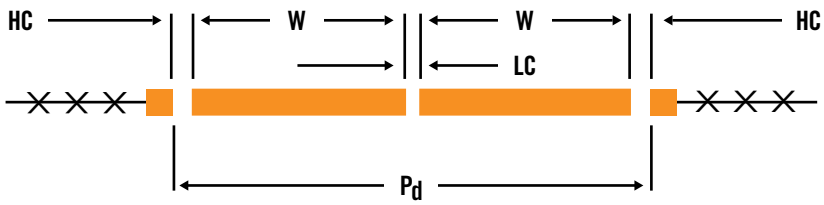


Classic Shown

DOUBLE SWING ARCHED
HARDWARE KITS & POST INTERSPACES

		IGBDX FORK LATCH / BOX HINGE KITS			IGBD INDUSTRIAL HINGE WITH STRONG ARM		
OPENING	LEAF WIDTH*	HC	LC	P_d	HC	LC	P_d
7'	40.5"	2"	2"	86.5"	1.5"	2"	86"
8'	49.25"	2"	2"	105"	1.5"	2"	104"
10'	59"	2"	2"	124"	1.5"	2"	123"
12'	68.5"	2"	2"	143"	1.5"	2"	142"
14'	78"	2"	2"	162"	1.5"	2"	161"

W = width (x2)* | **HC** = hinge clearance (x2) | **LC** = latch clearance
P_d = gate post spacing**
** From outside to outside | ** From inside to inside*

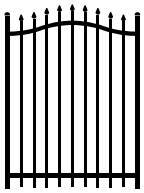


Effective: 01/06/15

MONTAGE II® | 2-RAIL SINGLE SWING ARCHED GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
3' HEIGHT	3.5'	40.25"	2H☒⊗2034-42A	7	53 lbs	⃠
	4'	49.5"	2H☒⊗2034-48A	9	64 lbs	⃠
	5'	59"	2H☒⊗ 2034-60A	11	75 lbs	⃠
	6'	68.5"	2H☒⊗2034-72A	13	86 lbs	⃠
3½' HEIGHT	3.5'	40.25"	2H☒⊗2040-42A	7	58 lbs	⃠
	4'	49.5"	2H☒⊗2040-48A	9	70 lbs	⃠
	5'	59"	2H☒⊗2040-60A	11	82 lbs	⃠
	6'	68.5"	2H☒⊗2040-72A	13	95 lbs	⃠
4' HEIGHT	3.5'	40.25"	2H☒⊗2046-42A	7	64 lbs	⃠
	4'	49.5"	2H☒⊗2046-48A	9	77 lbs	⃠
	5'	59"	2H☒⊗2046-60A	11	90 lbs	⃠
	6'	68.5"	2H☒⊗2046-72A	13	103 lbs	⃠
5' HEIGHT	3.5'	40.25"	2H☒⊗2058-42A	7	75 lbs	⃠
	4'	49.5"	2H☒⊗2058-48A	9	90 lbs	⃠
	5'	59"	2H☒⊗2058-60A	11	105 lbs	⃠
	6'	68.5"	2H☒⊗2058-72A	13	119 lbs	⃠
6' HEIGHT	3.5'	40.25"	2H☒⊗2070-42A	7	86 lbs	⃠
	4'	49.5"	2H☒⊗2070-48A	9	104 lbs	⃠
	5'	59"	2H☒⊗2070-60A	11	121 lbs	⃠
	6'	68.5"	2H☒⊗2070-72A	13	138 lbs	⃠
7' HEIGHT	3.5'	40.25"	2H☒⊗2082-42A	7	97 lbs	⃠
	4'	49.5"	2H☒⊗2082-48A	9	116 lbs	⃠
	5'	59"	2H☒⊗2082-60A	11	134 lbs	⃠
	6'	68.5"	2H☒⊗2082-72A	13	153 lbs	⃠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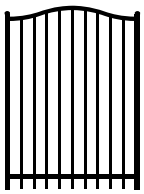
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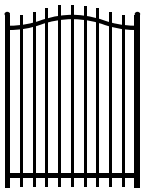
GENESIS™

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⃠ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

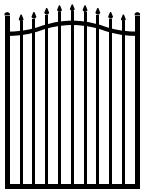
WARNING: Steel arched gates with EXTENDED PICKET BOTTOM exposure are NOT TO BE AUTOMATED!
This warning is in compliance with ASTM F2200 which otherwise would VIOLATE SAFETY REGULATIONS.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

MONTAGE II® | 2-RAIL SINGLE SWING ARCHED GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
3' HEIGHT	3.5'	40.25"	2H☒⊗2034-42FA	7	58 lbs	⃠
	4'	49.5"	2H☒⊗2034-48FA	9	70 lbs	⃠
	5'	59"	2H☒⊗2034-60FA	11	82 lbs	⃠
	6'	68.5"	2H☒⊗2034-72FA	13	95 lbs	⃠
3½' HEIGHT	3.5'	40.25"	2H☒⊗2040-42FA	7	58 lbs	⃠
	4'	49.5"	2H☒⊗2040-48FA	9	70 lbs	⃠
	5'	59"	2H☒⊗2040-60FA	11	82 lbs	⃠
	6'	68.5"	2H☒⊗2040-72FA	13	95 lbs	⃠
4' HEIGHT	3.5'	40.25"	2H☒⊗2046-42FA	7	64 lbs	⃠
	4'	49.5"	2H☒⊗2046-48FA	9	77 lbs	⃠
	5'	59"	2H☒⊗2046-60FA	11	90 lbs	⃠
	6'	68.5"	2H☒⊗2046-72FA	13	103 lbs	⃠
5' HEIGHT	3.5'	40.25"	2H☒⊗2058-42FA	7	75 lbs	⃠
	4'	49.5"	2H☒⊗2058-48FA	9	90 lbs	⃠
	5'	59"	2H☒⊗2058-60FA	11	105 lbs	⃠
	6'	68.5"	2H☒⊗2058-72FA	13	119 lbs	⃠
6' HEIGHT	3.5'	40.25"	2H☒⊗2070-42FA	7	86 lbs	⃠
	4'	49.5"	2H☒⊗2070-48FA	9	103 lbs	⃠
	5'	59"	2H☒⊗2070-60FA	11	120 lbs	⃠
	6'	68.5"	2H☒⊗2070-72FA	13	138 lbs	⃠
7' HEIGHT	3.5'	40.25"	2H☒⊗2082-42FA	7	97 lbs	⃠
	4'	49.5"	2H☒⊗2082-48FA	9	116 lbs	⃠
	5'	59"	2H☒⊗2082-60FA	11	134 lbs	⃠
	6'	68.5"	2H☒⊗2082-72FA	13	153 lbs	⃠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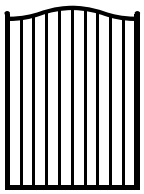
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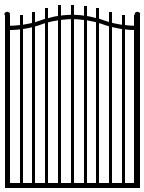
GENESIS™

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⃠ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

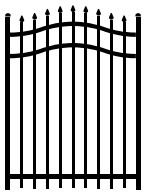
Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

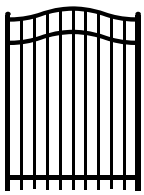
Effective: 01/06/15

MONTAGE II® | 3-RAIL SINGLE SWING ARCHED GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
3½' HEIGHT	3.5'	40.25"	2H☒⊗3040-42A	7	70 lbs	⃠
	4'	49.5"	2H☒⊗3040-48A	9	84 lbs	⃠
	5'	59"	2H☒⊗3040-60A	11	112 lbs	⃠
	6'	68.5"	2H☒⊗3040-72A	13	121 lbs	⃠
4' HEIGHT	3.5'	40.25"	2H☒⊗3046-42A	7	76 lbs	⃠
	4'	49.5"	2H☒⊗3046-48A	9	91 lbs	⃠
	5'	59"	2H☒⊗3046-60A	11	106 lbs	⃠
	6'	68.5"	2H☒⊗3046-72A	13	121 lbs	⃠
5' HEIGHT	3.5'	40.25"	2H☒⊗3058-42A	7	86 lbs	⃠
	4'	49.5"	2H☒⊗3058-48A	9	104 lbs	⃠
	5'	59"	2H☒⊗3058-60A	11	121 lbs	⃠
	6'	68.5"	2H☒⊗3058-72A	13	138 lbs	⃠
6' HEIGHT	3.5'	40.25"	2H☒⊗3070-42A	7	97 lbs	⃠
	4'	49.5"	2H☒⊗3070-48A	9	117 lbs	⃠
	5'	59"	2H☒⊗3070-60A	11	136 lbs	⃠
	6'	68.5"	2H☒⊗3070-72A	13	154 lbs	⃠
7' HEIGHT	3.5'	40.25"	2H☒⊗3082-42A	7	108 lbs	⃠
	4'	49.5"	2H☒⊗3082-48A	9	130 lbs	⃠
	5'	59"	2H☒⊗3082-60A	11	150 lbs	⃠
	6'	68.5"	2H☒⊗3082-72A	13	172 lbs	⃠


CLASSIC™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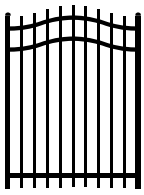
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WARNING: Steel arched gates with EXTENDED PICKET BOTTOM exposure are NOT TO BE AUTOMATED!
This warning is in compliance with ASTM F2200 which otherwise would VIOLATE SAFETY REGULATIONS.

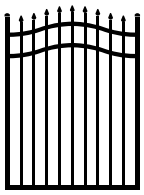
Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

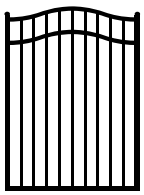
Effective: 01/06/15

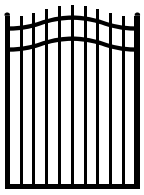
MONTAGE II® | 3-RAIL SINGLE SWING ARCHED GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
3' HEIGHT	3.5'	40.25"	2H☒⊗3034-42FA	7	70 lbs	⊘
	4'	49.5"	2H☒⊗3034-48FA	9	84 lbs	⊘
	5'	59"	2H☒⊗3034-60FA	11	112 lbs	⊘
	6'	68.5"	2H☒⊗3034-72FA	13	121 lbs	⊘
3½' HEIGHT	3.5'	40.25"	2H☒⊗3040-42FA	7	70 lbs	⊘
	4'	49.5"	2H☒⊗3040-48FA	9	84 lbs	⊘
	5'	59"	2H☒⊗3040-60FA	11	112 lbs	⊘
	6'	68.5"	2H☒⊗3040-72FA	13	121 lbs	⊘
4' HEIGHT	3.5'	40.25"	2H☒⊗3046-42FA	7	76 lbs	⊘
	4'	49.5"	2H☒⊗3046-48FA	9	91 lbs	⊘
	5'	59"	2H☒⊗3046-60FA	11	106 lbs	⊘
	6'	68.5"	2H☒⊗3046-72FA	13	121 lbs	⊘
4½' HEIGHT	3.5'	40.25"	2HM⊗3054-42FA	7	82 lbs	⊘
	4'	49.5"	2HM⊗3054-48FA	9	98 lbs	⊘
	5'	59"	2HM⊗3054-60FA	11	110 lbs	⊘
	6'	68.5"	2HM⊗3054-72FA	13	127 lbs	⊘
5' HEIGHT	3.5'	40.25"	2H☒⊗3058-42FA	7	86 lbs	⊘
	4'	49.5"	2H☒⊗3058-48FA	9	104 lbs	⊘
	5'	59"	2H☒⊗3058-60FA	11	121 lbs	⊘
	6'	68.5"	2H☒⊗3058-72FA	13	138 lbs	⊘
6' HEIGHT	3.5'	40.25"	2H☒⊗3070-42FA	7	97 lbs	⊘
	4'	49.5"	2H☒⊗3070-48FA	9	117 lbs	⊘
	5'	59"	2H☒⊗3070-60FA	11	136 lbs	⊘
	6'	68.5"	2H☒⊗3070-72FA	13	154 lbs	⊘
7' HEIGHT	3.5'	40.25"	2H☒⊗3082-42FA	7	108 lbs	⊘
	4'	49.5"	2H☒⊗3082-48FA	9	130 lbs	⊘
	5'	59"	2H☒⊗3082-60FA	11	150 lbs	⊘
	6'	68.5"	2H☒⊗3082-72FA	13	172 lbs	⊘


CLASSIC™


MAJESTIC™


GENESIS™

☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⊘ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

** 4½' flush bottom gates available in Majestic only*

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

MONTAGE II® | 4-RAIL SINGLE SWING ARCHED GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
6' HEIGHT	3.5'	40.25"	2H☒⊗4070-42A	7	108 lbs	⃠
	4'	49.5"	2H☒⊗4070-48A	9	131 lbs	⃠
	5'	59"	2H☒⊗ 4070-60A	11	152 lbs	⃠
	6'	68.5"	2H☒⊗4070-72A	13	173 lbs	⃠
7' HEIGHT	3.5'	40.25"	2H☒⊗4082-42A	7	119 lbs	⃠
	4'	49.5"	2H☒⊗4082-48A	9	144 lbs	⃠
	5'	59"	2H☒⊗4082-60A	11	166 lbs	⃠
	6'	68.5"	2H☒⊗4082-72A	13	190 lbs	⃠

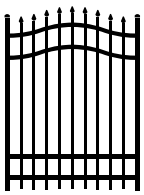
☒ = ***FENCE STYLES AVAILABLE*** | C = Classic M = Majestic G = Genesis

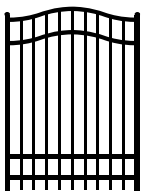
⊗ = ***COLOR OPTIONS AVAILABLE*** | B = Black N = Bronze

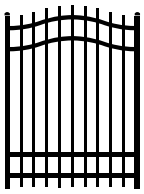
⃠ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

WARNING: Steel arched gates with EXTENDED PICKET BOTTOM exposure are NOT TO BE AUTOMATED!
This warning is in compliance with ASTM F2200 which otherwise would VIOLATE SAFETY REGULATIONS.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.


CLASSIC™


MAJESTIC™


GENESIS™

MONTAGE II® | 4-RAIL SINGLE SWING ARCHED GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
6' HEIGHT	3.5'	40.25"	2H☒⊗4070-42FA	7	108 lbs	⃠
	4'	49.5"	2H☒⊗4070-48FA	9	131 lbs	⃠
	5'	59"	2H☒⊗ 4070-60FA	11	152 lbs	⃠
	6'	68.5"	2H☒⊗4070-72FA	13	173 lbs	⃠
7' HEIGHT	3.5'	40.25"	2H☒⊗4082-42FA	7	119 lbs	⃠
	4'	49.5"	2H☒⊗4082-48FA	9	144 lbs	⃠
	5'	59"	2H☒⊗4082-60FA	11	166 lbs	⃠
	6'	68.5"	2H☒⊗4082-72FA	13	190 lbs	⃠

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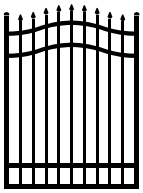
⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⃠ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.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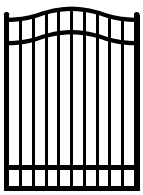
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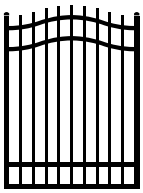
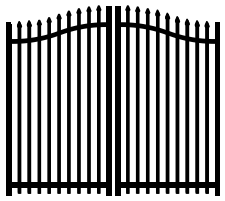
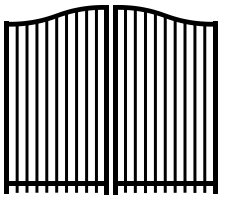

GENESIS™

MONTAGE II® | 2-RAIL DOUBLE SWING ARCHED GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
3' HEIGHT	7'	40.25"	2H☒⊗2034-84HD	14	98 lbs	⊘
	8'	49.5"	2H☒⊗2034-96HD	18	118 lbs	⊘
	10'	59"	2H☒⊗2034-120HD	22	138 lbs	⊘
	12'	68.5"	2H☒⊗2034-144HD	26	160 lbs	⊘
	14'	78"	2H☒⊗2034-168HD	30	180 lbs	⊘
3½' HEIGHT	7'	40.25"	2H☒⊗2040-84HD	14	108 lbs	⊘
	8'	49.5"	2H☒⊗ 2040-96HD	18	130 lbs	⊘
	10'	59"	2H☒⊗2040-120HD	22	152 lbs	⊘
	12'	68.5"	2H☒⊗2040-144HD	26	176 lbs	⊘
	14'	78"	2H☒⊗2040-168HD	30	198 lbs	⊘
4' HEIGHT	7'	40.25"	2H☒⊗2046-84HD	14	118 lbs	⊘
	8'	49.5"	2H☒⊗2046-96HD	18	142 lbs	⊘
	10'	59"	2H☒⊗2046-120HD	22	166 lbs	⊘
	12'	68.5"	2H☒⊗2046-144HD	26	190 lbs	⊘
	14'	78"	2H☒⊗2046-168HD	30	216 lbs	⊘
5' HEIGHT	7'	40.25"	2H☒⊗2058-84HD	14	138 lbs	⊘
	8'	49.5"	2H☒⊗ 2058-96HD	18	166 lbs	⊘
	10'	59"	2H☒⊗2058-120HD	22	194 lbs	⊘
	12'	68.5"	2H☒⊗2058-144HD	26	220 lbs	⊘
	14'	78"	2H☒⊗2058-168HD	30	252 lbs	⊘
6' HEIGHT	7'	40.25"	2H☒⊗2070-84HD	14	160 lbs	⊘
	8'	49.5"	2H☒⊗2070-96HD	18	190 lbs	⊘
	10'	59"	2H☒⊗2070-120HD	22	222 lbs	⊘
	12'	68.5"	2H☒⊗2070-144HD	26	252 lbs	⊘
	14'	78"	2H☒⊗2070-168HD	30	286 lbs	⊘
7' HEIGHT	7'	40.25"	2H☒⊗2082-84HD	14	180 lbs	⊘
	8'	49.5"	2H☒⊗ 2082-96HD	18	214 lbs	⊘
	10'	59"	2H☒⊗2082-120HD	22	248 lbs	⊘
	12'	68.5"	2H☒⊗2082-144HD	26	284 lbs	⊘
	14'	78"	2H☒⊗2082-168HD	30	322 lbs	⊘


CLASSIC™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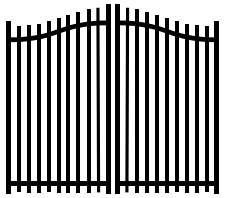

GENESIS™

☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⊘ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

WARNING: Steel arched gates with EXTENDED PICKET BOTTOM exposure are NOT TO BE AUTOMATED!
This warning is in compliance with ASTM F2200 which otherwise would VIOLATE SAFETY REGULATIONS.

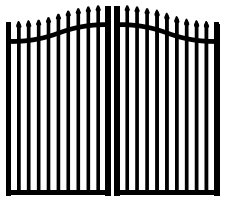
Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

Effective: 01/06/15

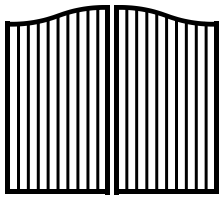
MONTAGE II® | 2-RAIL DOUBLE SWING ARCHED GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
3' HEIGHT	7'	40.25"	2H☒⊗2034-84FHD	14	98 lbs	⊘
	8'	49.5"	2H☒⊗2034-96FHD	18	118 lbs	⊘
	10'	59"	2H☒⊗2034-120FHD	22	138 lbs	⊘
	12'	68.5"	2H☒⊗2034-144FHD	26	160 lbs	⊘
	14'	78"	2H☒⊗2034-168FHD	30	180 lbs	⊘
3½' HEIGHT	7'	40.25"	2H☒⊗2040-84FHD	14	108 lbs	⊘
	8'	49.5"	2H☒⊗ 2040-96FHD	18	130 lbs	⊘
	10'	59"	2H☒⊗2040-120FHD	22	152 lbs	⊘
	12'	68.5"	2H☒⊗2040-144FHD	26	176 lbs	⊘
	14'	78"	2H☒⊗2040-168FHD	30	198 lbs	⊘
4' HEIGHT	7'	40.25"	2H☒⊗2046-84FHD	14	118 lbs	⊘
	8'	49.5"	2H☒⊗2046-96FHD	18	142 lbs	⊘
	10'	59"	2H☒⊗2046-120FHD	22	166 lbs	⊘
	12'	68.5"	2H☒⊗2046-144FHD	26	190 lbs	⊘
	14'	78"	2H☒⊗2046-168FHD	30	216 lbs	⊘
5' HEIGHT	7'	40.25"	2H☒⊗2058-84FHD	14	138 lbs	⊘
	8'	49.5"	2H☒⊗ 2058-96FHD	18	166 lbs	⊘
	10'	59"	2H☒⊗2058-120FHD	22	194 lbs	⊘
	12'	68.5"	2H☒⊗2058-144FHD	26	220 lbs	⊘
	14'	78"	2H☒⊗2058-168FHD	30	252 lbs	⊘
6' HEIGHT	7'	40.25"	2H☒⊗2070-84FHD	14	160 lbs	⊘
	8'	49.5"	2H☒⊗2070-96FHD	18	190 lbs	⊘
	10'	59"	2H☒⊗2070-120FHD	22	222 lbs	⊘
	12'	68.5"	2H☒⊗2070-144FHD	26	252 lbs	⊘
	14'	78"	2H☒⊗2070-168FHD	30	286 lbs	⊘
7' HEIGHT	7'	40.25"	2H☒⊗2082-84FHD	14	180 lbs	⊘
	8'	49.5"	2H☒⊗ 2082-96FHD	18	214 lbs	⊘
	10'	59"	2H☒⊗2082-120FHD	22	248 lbs	⊘
	12'	68.5"	2H☒⊗2082-144FHD	26	284 lbs	⊘
	14'	78"	2H☒⊗2082-168FHD	30	322 lbs	⊘



CLASSIC™



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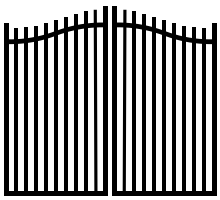


GENESIS™

☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⊘ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

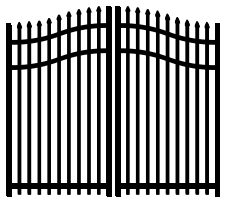
Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

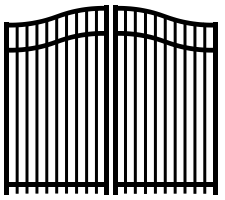
Effective: 01/06/15

MONTAGE II® | 3-RAIL DOUBLE SWING ARCHED GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
3½' HEIGHT	7'	40.25"	2H☒⊗3040-84HD	14	130 lbs	⊘
	8'	49.5"	2H☒⊗3040-96HD	18	156 lbs	⊘
	10'	59"	2H☒⊗3040-120HD	22	182 lbs	⊘
	12'	68.5"	2H☒⊗3040-144HD	26	208 lbs	⊘
	14'	78"	2H☒⊗3040-168HD	30	238 lbs	⊘
4' HEIGHT	7'	40.25"	2H☒⊗3046-84HD	14	140 lbs	⊘
	8'	49.5"	2H☒⊗3046-96HD	18	168 lbs	⊘
	10'	59"	2H☒⊗3046-120HD	22	196 lbs	⊘
	12'	68.5"	2H☒⊗3046-144HD	26	224 lbs	⊘
	14'	78"	2H☒⊗3046-168HD	30	256 lbs	⊘
5' HEIGHT	7'	40.25"	2H☒⊗3058-84HD	14	160 lbs	⊘
	8'	49.5"	2H☒⊗3058-96HD	18	192 lbs	⊘
	10'	59"	2H☒⊗3058-120HD	22	224 lbs	⊘
	12'	68.5"	2H☒⊗3058-144HD	26	256 lbs	⊘
	14'	78"	2H☒⊗3058-168HD	30	292 lbs	⊘
6' HEIGHT	7'	40.25"	2H☒⊗3070-84HD	14	180 lbs	⊘
	8'	49.5"	2H☒⊗3070-96HD	18	216 lbs	⊘
	10'	59"	2H☒⊗3070-120HD	22	252 lbs	⊘
	12'	68.5"	2H☒⊗3070-144HD	26	286 lbs	⊘
	14'	78"	2H☒⊗3070-168HD	30	326 lbs	⊘
7' HEIGHT	7'	40.25"	2H☒⊗3082-84HD	14	200 lbs	⊘
	8'	49.5"	2H☒⊗3082-96HD	18	240 lbs	⊘
	10'	59"	2H☒⊗3082-120HD	22	278 lbs	⊘
	12'	68.5"	2H☒⊗3082-144HD	26	318 lbs	⊘
	14'	78"	2H☒⊗3082-168HD	30	362 lbs	⊘


CLASSIC™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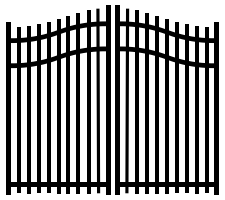
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WARNING: Steel arched gates with EXTENDED PICKET BOTTOM exposure are NOT TO BE AUTOMATED!
This warning is in compliance with ASTM F2200 which otherwise would VIOLATE SAFETY REGULATIONS.

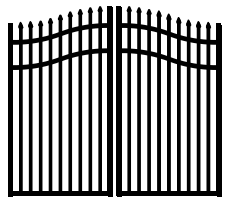
Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

Effective: 01/06/15

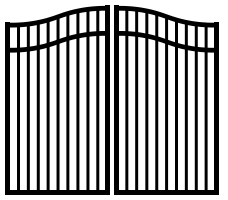
MONTAGE II® | 3-RAIL DOUBLE SWING ARCHED GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
3' HEIGHT	7'	40.25"	2H☒⊗3034-84FHD	14	120 lbs	⊘
	8'	49.5"	2H☒⊗3034-96FHD	18	144 lbs	⊘
	10'	59"	2H☒⊗3034-120FHD	22	168 lbs	⊘
	12'	68.5"	2H☒⊗3034-144FHD	26	192 lbs	⊘
	14'	78"	2H☒⊗3034-168FHD	30	220 lbs	⊘
3½' HEIGHT	7'	40.25"	2H☒⊗3040-84FHD	14	130 lbs	⊘
	8'	49.5"	2H☒⊗3040-96FHD	18	156 lbs	⊘
	10'	59"	2H☒⊗3040-120FHD	22	182 lbs	⊘
	12'	68.5"	2H☒⊗3040-144FHD	26	208 lbs	⊘
	14'	78"	2H☒⊗3040-168FHD	30	238 lbs	⊘
4' HEIGHT	7'	40.25"	2H☒⊗3046-84FHD	14	140 lbs	⊘
	8'	49.5"	2H☒⊗3046-96FHD	18	168 lbs	⊘
	10'	59"	2H☒⊗3046-120FHD	22	196 lbs	⊘
	12'	68.5"	2H☒⊗3046-144FHD	26	224 lbs	⊘
	14'	78"	2H☒⊗3046-168FHD	30	256 lbs	⊘
4½' HEIGHT	7'	40.25"	2H**M**⊗3054-84FHD*	14	150 lbs	⊘
	8'	49.5"	2H**M**⊗3054-96FHD*	18	180 lbs	⊘
	10'	59"	2H**M**⊗3054-120FHD*	22	210 lbs	⊘
	12'	68.5"	2H**M**⊗3054-144FHD*	26	240 lbs	⊘
	14'	78"	2H**M**⊗3054-168FHD*	30	266 lbs	⊘
5' HEIGHT	7'	40.25"	2H☒⊗3058-84FHD	14	160 lbs	⊘
	8'	49.5"	2H☒⊗3058-96FHD	18	192 lbs	⊘
	10'	59"	2H☒⊗3058-120FHD	22	224 lbs	⊘
	12'	68.5"	2H☒⊗3058-144FHD	26	256 lbs	⊘
	14'	78"	2H☒⊗3058-168FHD	30	292 lbs	⊘
6' HEIGHT	7'	40.25"	2H☒⊗3070-84FHD	14	180 lbs	⊘
	8'	49.5"	2H☒⊗3070-96FHD	18	216 lbs	⊘
	10'	59"	2H☒⊗3070-120FHD	22	252 lbs	⊘
	12'	68.5"	2H☒⊗3070-144FHD	26	286 lbs	⊘
	14'	78"	2H☒⊗3070-168FHD	30	326 lbs	⊘
7' HEIGHT	7'	40.25"	2H☒⊗3082-84FHD	14	200 lbs	⊘
	8'	49.5"	2H☒⊗3082-96FHD	18	240 lbs	⊘
	10'	59"	2H☒⊗3082-120FHD	22	278 lbs	⊘
	12'	68.5"	2H☒⊗3082-144FHD	26	318 lbs	⊘
	14'	78"	2H☒⊗3082-168FHD	30	362 lbs	⊘



CLASSIC™



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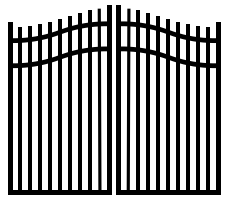


GENESIS™

** 4½' flush bottom gates available in Majestic only*

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

MONTAGE II® | 4-RAIL DOUBLE SWING ARCHED GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
6' HEIGHT	7'	40.25"	2H☒⊗4070-84HD	14	200 lbs	⃠
	8'	49.5"	2H☒⊗4070-96HD	18	242 lbs	⃠
	10'	59"	2H☒⊗4070-120HD	22	282 lbs	⃠
	12'	68.5"	2H☒⊗4070-144HD	26	320 lbs	⃠
	14'	78"	2H☒⊗4070-168HD	30	366 lbs	⃠
7' HEIGHT	7'	40.25"	2H☒⊗4082-84HD	14	220 lbs	⃠
	8'	49.5"	2H☒⊗4082-96HD	18	266 lbs	⃠
	10'	59"	2H☒⊗4082-120HD	22	308 lbs	⃠
	12'	68.5"	2H☒⊗4082-144HD	26	352 lbs	⃠
	14'	78"	2H☒⊗4082-168HD	30	402 lbs	⃠

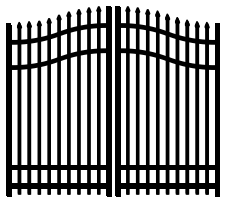
☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis

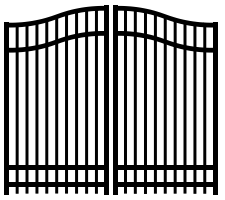
⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

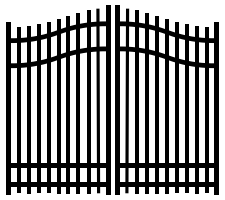
⃠ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

WARNING: Steel arched gates with EXTENDED PICKET BOTTOM exposure are NOT TO BE AUTOMATED!
This warning is in compliance with ASTM F2200 which otherwise would VIOLATE SAFETY REGULATIONS.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.


CLASSIC™


MAJESTIC™


GENESIS™

Effective: 01/06/15

MONTAGE II® | 4-RAIL DOUBLE SWING ARCHED GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

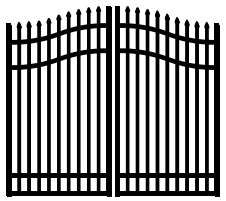
	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
6' HEIGHT	7'	40.25"	2H☒⊗4070-84FHD	14	200 lbs	⃠
	8'	49.5"	2H☒⊗4070-96FHD	18	242 lbs	⃠
	10'	59"	2H☒⊗4070-120FHD	22	282 lbs	⃠
	12'	68.5"	2H☒⊗4070-144FHD	26	320 lbs	⃠
	14'	78"	2H☒⊗4070-168FHD	30	366 lbs	⃠
7' HEIGHT	7'	40.25"	2H☒⊗4082-84FHD	14	220 lbs	⃠
	8'	49.5"	2H☒⊗4082-96FHD	18	266 lbs	⃠
	10'	59"	2H☒⊗4082-120FHD	22	308 lbs	⃠
	12'	68.5"	2H☒⊗4082-144FHD	26	352 lbs	⃠
	14'	78"	2H☒⊗4082-168FHD	30	402 lbs	⃠

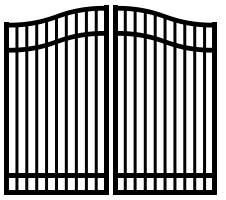
☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⃠ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.


CLASSIC™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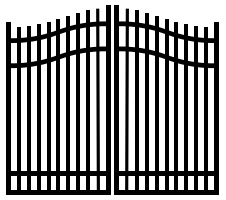
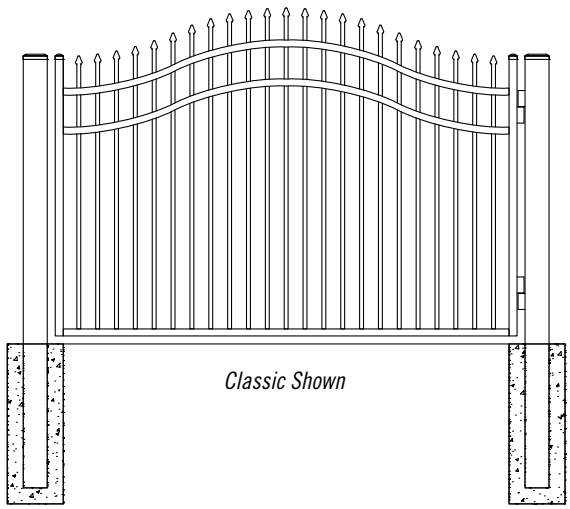

GENESIS™

MONTAGE II® | SINGLE SWING STEEL ARCHED ESTATE GATES

2"sq x 12ga STEEL GATE ENDS | 1.75"w x 1.75"h x 12ga RAILS | 1"sq x 14ga PICKETS | 8' - 14' NOMINAL OPENINGS

SINGLE SWING
DIMENSIONAL DRAWING

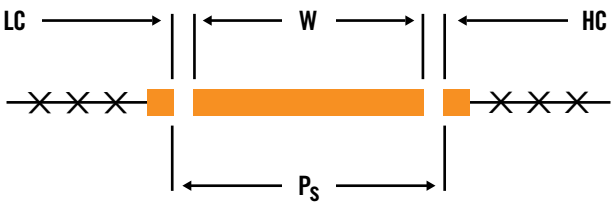


Classic Shown

SINGLE SWING ARCHED
HARDWARE KITS & POST INTERSPACES

		IGBSX25 / 1GBSX3 BOX HINGE KITS			HGBS-25 HGBS-3 / HGBS-4 HEAVY COMMERCIAL HINGE KITS			IGBS-25 IGBS-3 / IGBS-4 INDUSTRIAL HINGE KITS		
OPENING	**LEAF WIDTH***	**HC**	**LC**	**P_S**	**HC**	**LC**	**P_S**	**HC**	**LC**	**P_S**
8'	96.75"	2"	2"	100.75"	1.25"	3"	101"	1.5"	3"	101.25"
10'	115.5"	2"	2"	119.5"	1.25"	3"	119.75"	1.5"	3"	120"
12'	143.75"	2"	2"	147.75"	1.25"	3"	148"	1.5"	3"	148.25"
14'	162.75"	2"	2"	166.75"	1.25"	3"	167"	1.5"	3"	167.25"

W = width* | **HC** = hinge clearance | **LC** = latch clearance | **P_S** = gate post spacing**
** From outside to outside | ** From inside to inside*

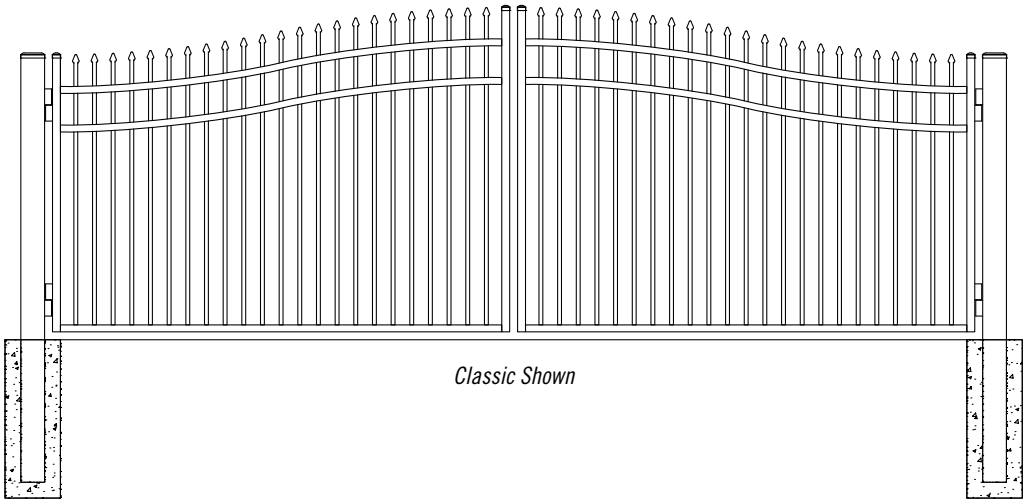


Effective: 01/06/15

MONTAGE II® | DOUBLE SWING STEEL ARCHED ESTATE GATES

2"sq x 12ga STEEL GATE ENDS | 1.75"w x 1.75"h x 12ga RAILS | 1"sq x 14ga PICKETS | 16' - 28' NOMINAL OPENINGS

DOUBLE SWING
DIMENSIONAL DRAWING

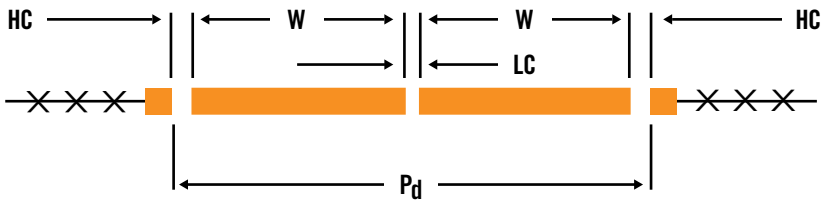


Classic Shown

DOUBLE SWING ARCHED
HARDWARE KITS & POST INTERSPACES

		IGBDX FORK LATCH / BOX HINGE KITS			IGBD INDUSTRIAL HINGE WITH STRONG ARM		
OPENING	LEAF WIDTH*	HC	LC	P_d	HC	LC	P_d
16'	96.75"	2"	2"	199.5"	1.5"	2"	198.5"
18'	106.25"	2"	2"	218.5"	1.5"	2"	217.5"
20'	115.5"	2"	2"	237"	1.5"	2"	236"
22'	134.5"	2"	2"	275"	1.5"	2"	274"
24'	143.75"	2"	2"	293.5"	1.5"	2"	292.5"
26'	153.25"	2"	2"	312.5"	1.5"	2"	311.5"
28'	162.75"	2"	2"	331.5"	1.5"	2"	330.5"

W = width (x2)* | **HC** = hinge clearance (x2) | **LC** = latch clearance
P_d = gate post spacing**
** From outside to outside | ** From inside to inside*

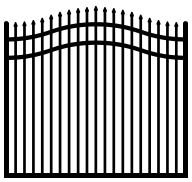


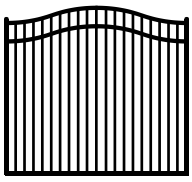
Effective: 01/06/15

MONTAGE II® | 3-RAIL SINGLE SWING ESTATE ENTRY GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
4' HEIGHT	8'	96.75"	2H☒⊗3046-96FA	19	145 lbs	⃠
	10'	115.5"	2H☒⊗3046-120FA	23	170 lbs	⃠
	12'	143.75"	2H☒⊗ 3046-144FA	29	205 lbs	⃠
	14'	162.75"	2H☒⊗3046-168FA	33	238 lbs	⃠
4½' HEIGHT	8'	96.75"	2HM⊗3054-96FA*	19	160 lbs	⃠
	10'	115.5"	2HM⊗3054-120FA*	23	190 lbs	⃠
	12'	143.75"	2HM⊗3054-144FA*	29	232 lbs	⃠
	14'	162.75"	2HM⊗3054-168FA*	33	260 lbs	⃠
5' HEIGHT	8'	96.75"	2H☒⊗3058-96FA	19	165 lbs	⃠
	10'	115.5"	2H☒⊗3058-120FA	23	195 lbs	⃠
	12'	143.75"	2H☒⊗ 3058-144FA	29	238 lbs	⃠
	14'	162.75"	2H☒⊗3058-168FA	33	270 lbs	⃠
6' HEIGHT	8'	96.75"	2H☒⊗3070-96FA	19	190 lbs	⃠
	10'	115.5"	2H☒⊗3070-120FA	23	220 lbs	⃠
	12'	143.75"	2H☒⊗ 3070-144FA	29	265 lbs	⃠
	14'	162.75"	2H☒⊗3070-168FA	33	302 lbs	⃠
7' HEIGHT	8'	96.75"	2H☒⊗3082-96FA	19	210 lbs	⃠
	10'	115.5"	2H☒⊗3082-120FA	23	249 lbs	⃠
	12'	143.75"	2H☒⊗ 3082-144FA	29	300 lbs	⃠
	14'	162.75"	2H☒⊗3082-168FA	33	339 lbs	⃠


CLASSIC™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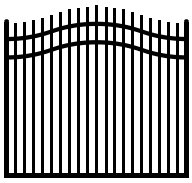

GENESIS™

☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⃠ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

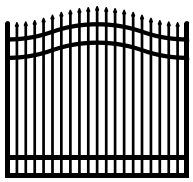
** 4½' flush bottom gates available in Majestic only*

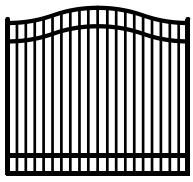
Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

MONTAGE II® | 4-RAIL SINGLE SWING ESTATE ENTRY GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
4' HEIGHT	8'	96.75"	2H☒⊗4046-96FA	19	160 lbs	⃠
	10'	115.5"	2H☒⊗4046-120FA	23	190 lbs	⃠
	12'	143.75"	2H☒⊗4046-144FA	29	230 lbs	⃠
	14'	162.75"	2H☒⊗4046-168FA	33	260 lbs	⃠
4½' HEIGHT	8'	96.75"	2HM⊗4054-96FA	19	178 lbs	⃠
	10'	115.5"	2HM⊗4054-120FA	23	210 lbs	⃠
	12'	143.75"	2HM⊗4054-144FA	29	250 lbs	⃠
	14'	162.75"	2HM⊗4054-168FA	33	285 lbs	⃠
5' HEIGHT	8'	96.75"	2H☒⊗4058-96FA	19	180 lbs	⃠
	10'	115.5"	2H☒⊗4058-120FA	23	215 lbs	⃠
	12'	143.75"	2H☒⊗4058-144FA	29	255 lbs	⃠
	14'	162.75"	2H☒⊗4058-168FA	33	287 lbs	⃠
6' HEIGHT	8'	96.75"	2H☒⊗4070-96FA	19	202 lbs	⃠
	10'	115.5"	2H☒⊗4070-120FA	23	239 lbs	⃠
	12'	143.75"	2H☒⊗4070-144FA	29	285 lbs	⃠
	14'	162.75"	2H☒⊗4070-168FA	33	328 lbs	⃠
7' HEIGHT	8'	96.75"	2H☒⊗4082-96FA	19	228 lbs	⃠
	10'	115.5"	2H☒⊗4082-120FA	23	267 lbs	⃠
	12'	143.75"	2H☒⊗4082-144FA	29	320 lbs	⃠
	14'	162.75"	2H☒⊗4082-168FA	33	359 lbs	⃠


CLASSIC™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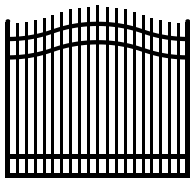

GENESIS™

☒ = ***FENCE STYLES AVAILABLE*** | C = Classic M = Majestic G = Genesis

⊗ = ***COLOR OPTIONS AVAILABLE*** | B = Black N = Bronze

⃠ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

** 4½' flush bottom gates available in Majestic only*

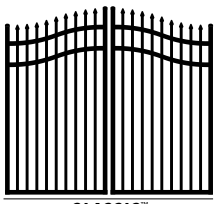
Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

MONTAGE II® | 3-RAIL DOUBLE SWING ESTATE ENTRY GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
4' HEIGHT	16'	96.75"	2H☒⊗3046-192FHD	38	284 lbs	⃠
	18'	106.25"	2H☒⊗3046-216FHD	42	310 lbs	⃠
	20'	115.5"	2H☒⊗3046-240FHD	46	340 lbs	⃠
	22'	134.5"	2H☒⊗3046-264FHD	54	390 lbs	⃠
	24'	143.75"	2H☒⊗3046-288FHD	58	420 lbs	⃠
	26'	153.25"	2H☒⊗3046-312FHD	62	445 lbs	⃠
	28'	162.75"	2H☒⊗3046-336FHD	66	470 lbs	⃠
4½' HEIGHT	16'	96.75"	2HM⊗3054-192FHD*	38	290 lbs	⃠
	18'	106.25"	2HM⊗3054-216FHD*	42	340 lbs	⃠
	20'	115.5"	2HM⊗3054-240FHD*	46	370 lbs	⃠
	22'	134.5"	2HM⊗3054-264FHD*	54	410 lbs	⃠
	24'	143.75"	2HM⊗3054-288FHD*	58	450 lbs	⃠
	26'	153.25"	2HM⊗3054-312FHD*	62	480 lbs	⃠
	28'	162.75"	2HM⊗3054-336FHD*	66	510 lbs	⃠
5' HEIGHT	16'	96.75"	2H☒⊗3058-192FHD	38	324 lbs	⃠
	18'	106.25"	2H☒⊗3058-216FHD	42	370 lbs	⃠
	20'	115.5"	2H☒⊗3058-240FHD	46	396 lbs	⃠
	22'	134.5"	2H☒⊗3058-264FHD	54	426 lbs	⃠
	24'	143.75"	2H☒⊗3058-288FHD	58	452 lbs	⃠
	26'	153.25"	2H☒⊗3058-312FHD	62	478 lbs	⃠
	28'	162.75"	2H☒⊗3058-336FHD	66	504 lbs	⃠

6' & 7' HEIGHTS CONTINUED ON NEXT PAGE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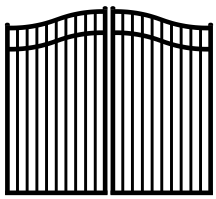
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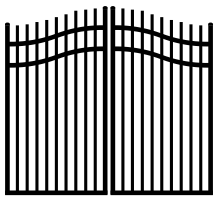
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☒ = ***FENCE STYLES AVAILABLE*** | **C** = Classic **M** = Majestic **G** = Genesis

⊗ = ***COLOR OPTIONS AVAILABLE*** | **B** = Black **N** = Bronze

⃠ = ***NON-STOCKED PRODUCT***
For details, see Ameristar's Sales Policy in the catalog guide.

** 4½' flush bottom gates available in Majestic only*

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

MONTAGE II® | 3-RAIL DOUBLE SWING ESTATE ENTRY GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
6' HEIGHT	16'	96.75"	2H☒⊗3070-192FHD	38	362 lbs	⃠
	18'	106.25"	2H☒⊗3070-216FHD	42	404 lbs	⃠
	20'	115.5"	2H☒⊗3070-240FHD	46	430 lbs	⃠
	22'	134.5"	2H☒⊗3070-264FHD	54	462 lbs	⃠
	24'	143.75"	2H☒⊗3070-288FHD	58	488 lbs	⃠
	26'	153.25"	2H☒⊗3070-312FHD	62	514 lbs	⃠
	28'	162.75"	2H☒⊗3070-336FHD	66	542 lbs	⃠
7' HEIGHT	16'	96.75"	2H☒⊗3082-192FHD	38	400 lbs	⃠
	18'	106.25"	2H☒⊗3082-216FHD	42	460 lbs	⃠
	20'	115.5"	2H☒⊗3082-240FHD	46	500 lbs	⃠
	22'	134.5"	2H☒⊗3082-264FHD	54	560 lbs	⃠
	24'	143.75"	2H☒⊗3082-288FHD	58	595 lbs	⃠
	26'	153.25"	2H☒⊗3082-312FHD	62	640 lbs	⃠
	28'	162.75"	2H☒⊗3082-336FHD	66	675 lbs	⃠

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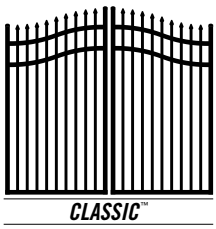
Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.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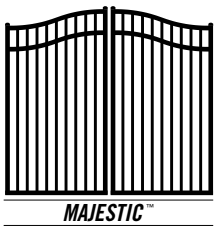
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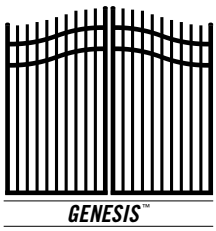
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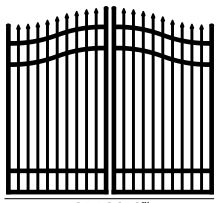
MONTAGE II® | 4-RAIL DOUBLE SWING ESTATE ENTRY GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
4' HEIGHT	16'	96.75"	2H☒⊗4046-192FHD	38	320 lbs	⃠
	18'	106.25"	2H☒⊗4046-216FHD	42	340 lbs	⃠
	20'	115.5"	2H☒⊗4046-240FHD	46	380 lbs	⃠
	22'	134.5"	2H☒⊗4046-264FHD	54	420 lbs	⃠
	24'	143.75"	2H☒⊗4046-288FHD	58	445 lbs	⃠
	26'	153.25"	2H☒⊗4046-312FHD	62	480 lbs	⃠
	28'	162.75"	2H☒⊗4046-336FHD	66	520 lbs	⃠
4½' HEIGHT	16'	96.75"	2HM⊗4054-192FHD*	38	340 lbs	⃠
	18'	106.25"	2HM⊗4054-216FHD*	42	370 lbs	⃠
	20'	115.5"	2HM⊗4054-240FHD*	46	410 lbs	⃠
	22'	134.5"	2HM⊗4054-264FHD*	54	455 lbs	⃠
	24'	143.75"	2HM⊗4054-288FHD*	58	490 lbs	⃠
	26'	153.25"	2HM⊗4054-312FHD*	62	520 lbs	⃠
	28'	162.75"	2HM⊗4054-336FHD*	66	560 lbs	⃠
5' HEIGHT	16'	96.75"	2H☒⊗4058-192FHD	38	400 lbs	⃠
	18'	106.25"	2H☒⊗4058-216FHD	42	432 lbs	⃠
	20'	115.5"	2H☒⊗4058-240FHD	46	464 lbs	⃠
	22'	134.5"	2H☒⊗4058-264FHD	54	502 lbs	⃠
	24'	143.75"	2H☒⊗4058-288FHD	58	534 lbs	⃠
	26'	153.25"	2H☒⊗4058-312FHD	62	566 lbs	⃠
	28'	162.75"	2H☒⊗4058-336FHD	66	598 lbs	⃠

6' & 7' HEIGHTS CONTINUED ON NEXT PAGE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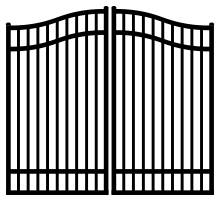
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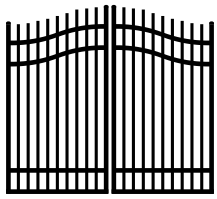
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For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.

MONTAGE II® | 4-RAIL DOUBLE SWING ESTATE ENTRY GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

	OPENING	LEAF WIDTH	ITEM NUMBER	PICKET QTY	WEIGHT	STOCKING
6' HEIGHT	16'	96.75"	2H☒⊗4070-192FHD	38	406 lbs	⃠
	18'	106.25"	2H☒⊗4070-216FHD	42	464 lbs	⃠
	20'	115.5"	2H☒⊗4070-240FHD	46	498 lbs	⃠
	22'	134.5"	2H☒⊗4070-264FHD	54	536 lbs	⃠
	24'	143.75"	2H☒⊗4070-288FHD	58	570 lbs	⃠
	26'	153.25"	2H☒⊗4070-312FHD	62	604 lbs	⃠
	28'	162.75"	2H☒⊗4070-336FHD	66	636 lbs	⃠
7' HEIGHT	16'	96.75"	2H☒⊗4082-192FHD	38	444 lbs	⃠
	18'	106.25"	2H☒⊗4082-216FHD	42	490 lbs	⃠
	20'	115.5"	2H☒⊗4082-240FHD	46	530 lbs	⃠
	22'	134.5"	2H☒⊗4082-264FHD	54	595 lbs	⃠
	24'	143.75"	2H☒⊗4082-288FHD	58	635 lbs	⃠
	26'	153.25"	2H☒⊗4082-312FHD	62	680 lbs	⃠
	28'	162.75"	2H☒⊗4082-336FHD	66	720 lbs	⃠

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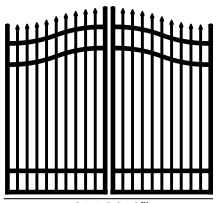
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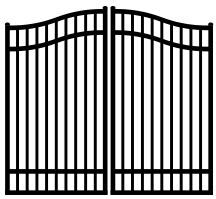
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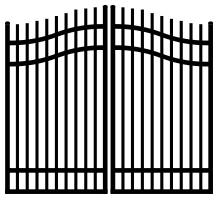
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Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze.